

NATIONAL RADIO ASTRONOMY OBSERVATORY
CHARLOTTESVILLE, VIRGINIA

ELECTRONICS DIVISION INTERNAL REPORT No. 266

327 MHZ AND 610 MHZ, LOW-NOISE, FET AMPLIFIERS

R. HARRIS AND W. LAKATOSH

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327 MHZ AND 610 MHZ, LOW-NOISE, FET AMPLIFIERS

R. Harris and W. Lakatos

I. Introduction

This report describes the construction and testing of a low-noise (approximately 0.4 dB noise figure or 28K noise temperature) GASFET amplifier designed for room temperature operation. The amplifier is easy to construct, operates from a single +8 to +15 volt supply, and provides approximately 33 dB gain.

Simultaneous noise and power match at the input is achieved by utilization of feedback within the FET device. The power match requires that the output tank circuit of the first FET be tuned to a higher frequency than the frequency for best input match; this results in the gain peaking at a higher frequency than input match. A broadband output match is achieved with a built-in attenuator pad.

II. Initial Assembly

After fabricating the circuit board, certain precautions must be taken to reduce the possibility of oscillations due to ground loops on the surface of the board. Short lengths of #22 tinned-copper wire must be inserted through the seven .031" diameter holes in the circuit board. Solder both sides of the board and remove excess wire.

It is important throughout construction of this amplifier to use good quality 2% silver-bearing solder along with appropriate flux (see Parts List).

Mount the nine chip capacitors, carefully avoiding the application of excessive heat. The 680 pF chip capacitor for the MGF-1412 source bypass should be mounted with the capacitor's inner surface on a line with the outside etched surface on the board. This is illustrated on NRAO Drawing No. A53201M013, detail C. The 680 pF chip capacitor for source bypass of MGF-1402 should have the outside surface on a line with this etched surface (refer to detail C).

Next, mount all the D.C. bias components including the two R.F. chokes (L_1 , L_2) which form a D.C. return on the amplifier input. Do not mount the source resistors, transistors, or inductors (L_3 , L_4) at this point.

Place partially completed board into modified chassis (see NRAO Drawing Nos. A53201M001 and A53201M002). Do not mount input and output connectors or feed-thru bypass capacitor. Secure board to chassis rails using eight #2-56 screws. Cut center pin and Teflon on SMA connectors as shown on NRAO Drawing No. A53201M003, detail C.

Prepare inductors L_3 and L_4 , referring to NRAO Drawing No. A53201M013. The input inductor L_3 is eight turns, #26 AWG, .150" diameter, approximately .155" long, formed as shown in detail A. It is very important to wind this inductor in

a counter-clockwise direction (CCW). Inductor L_4 consists of eight turns, #26 wire, .150 diameter, .155" long, formed as shown in detail B. This inductor must be wound in a clockwise direction (CW).

Prepare both transistors by cutting gate length to .050"; do not cut drain lead.

III. Final Assembly

Use one of the previously prepared MGF-1412 GASFET's and center the transistor body between the two 680 pF source bypass capacitors (C_2, C_3). Precut the source leads to allow a 50 to 100% overlap on the source bypass capacitors; then solder leads in place. Place toroid core (FB_1) on drain lead and position drain lead to expose approximately .130" of length. Solder in place. The toroid core may be fixed in place with a drop of GC Electronics Q-Dope, catalog #37-2.

Repeat above procedure using MGF-1402.

Place inductor L_1 into position assuring the coil is wound in a counter-clockwise direction; then solder in place. At this time source resistor R_1 may be soldered along with resistor R_6 .

Inductor L_4 may now be mounted, assuring the coil is wound in a clockwise direction. Mount the inductor on an angle of approximately 45° with a line through the center of the two transistors (refer to NRAO Drawing No. A53201M013, detail C). This completes the amplifier assembly.

IV. Testing

A scalar network analyzer similar to the Wiltron Model 560A will be necessary for the next phase.

The object is to achieve a return loss greater than 15 dB over the band of interest. For NRAO's purposes, the passband was 312 to 342 MHz, and gain at mid-band was approximately 33 dB.

The tuning elements available are the gate inductors (L_3, L_4), the source resistors (R_1, R_6), and the position of the first-stage source bypass capacitors. Changing the center-to-center distance of C_2 and C_3 provides some variation in first-stage source inductance. The output attenuator, provided to terminate the second stage over a wide frequency range, can be used to set overall amplifier gain.

The gate inductors should be positioned close to the surface of the board. Coils can be compressed or expanded, and their position relative to the board surface can be varied while observing the return loss on the network analyzer.

If sufficient bandpass is difficult to attain, the source resistor may be adjusted to produce slightly lower gain and slightly more bandwidth. If necessary, the first-stage source inductance may be varied by readjusting the center-to-center distance of the source bypass capacitors.

After the desired return loss and gain characteristics have been achieved, the amplifier should be tested for any sign of high frequency oscillations.

The input should be terminated with approximately 20 cm sliding short. While varying the input source impedance, there should be no sign of instability. The amplifier should be stable at all phase angles, terminated or unterminated. The cover plate should be installed and securely fastened while testing.

The noise characteristics of this amplifier are rather broad. After proper return loss and gain characteristics are obtained, no attempt should be made to minimize noise temperature. The ultimate noise temperature is a function of the particular input transistor chosen.

V. 610 MHz Amplifier

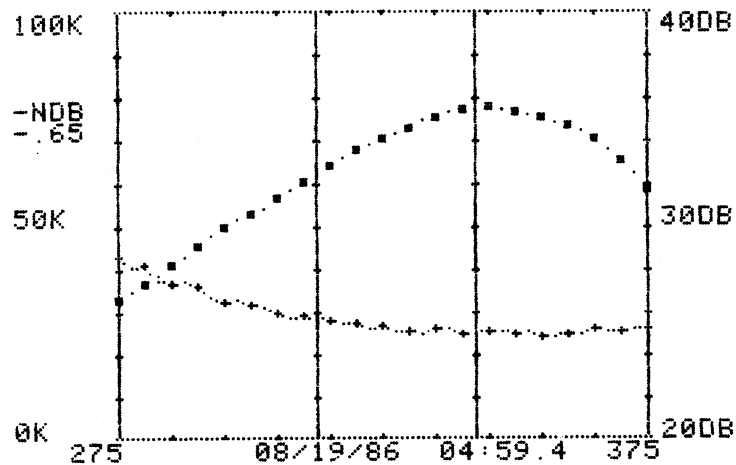
The materials and assembly procedures used for a 610 MHz amplifier are very similar to that used for the 327 MHz, low-noise, FET amplifier described here. The only changes required are to the input inductors L_3 and L_4 of the first and second stages; these are shown in attached drawings for both 327 MHz and 610 MHz. The gain, noise temperature, and input return loss for both frequencies are shown in Figures 1 and 2.

1) 327 MHz. AMP. #41

298K

04:59.4 08/19/86 TAV=26.1 TLO=24.4 @ 340 GL=32.4 GH=35.6 T=~~4K~~

~~0,0,1E-03 0,0,1E-03 0,0,1E-03 0,0,1E-03~~



05:01.0 08/19/86 ZERO=11.8 ADB=33 TF=298 -NDB=-.65

F, GHZ	NOISE	GAIN, DB	F, GHZ	NOISE	GAIN, DB
0.275	42.6	26.6	0.28	40.6	27.3
0.285	36.7	28.1	0.29	35.8	29.1
0.295	32.0	29.9	0.30	31.6	30.5
0.305	29.9	31.3	0.31	28.8	32.0
0.315	27.9	32.8	0.32	27.0	33.5
0.325	26.3	34.1	0.33	25.3	34.5
0.335	25.9	35.1	0.34	24.4	35.5
0.345	25.4	35.5	0.35	24.5	35.3
0.355	24.4	35.1	0.36	24.9	34.7
0.365	25.9	34.0	0.37	25.1	33.1
0.375	26.1	31.7	0.38	0.0	0.0

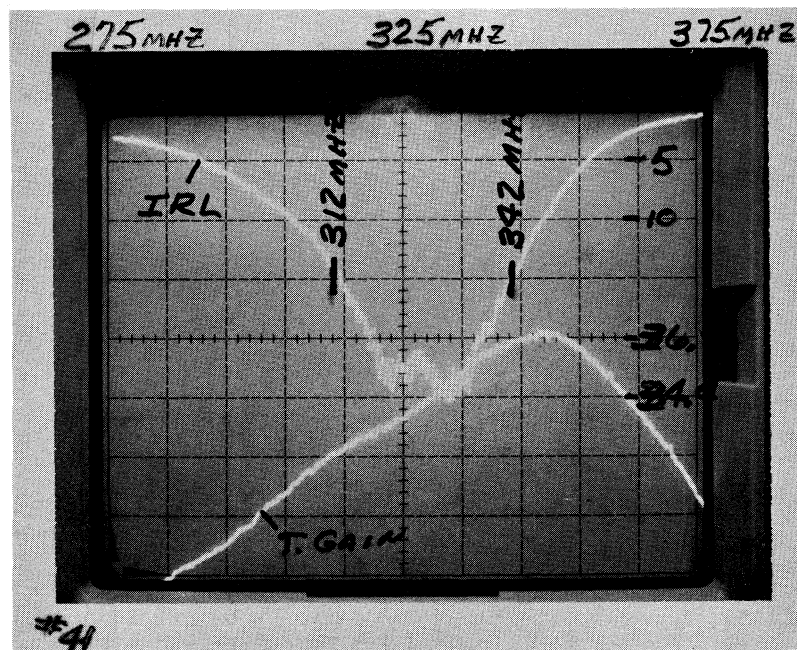
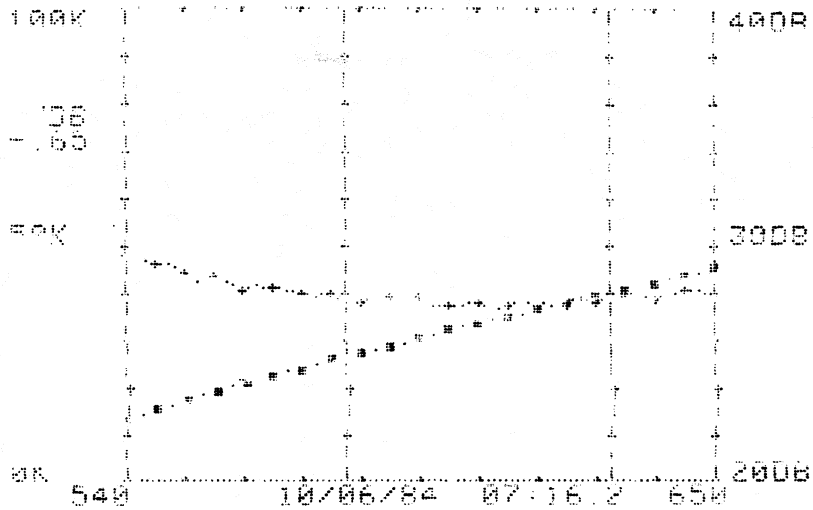


Fig. 1. Noise Temperature and Gain Characteristics of 327 MHz Amplifier.

1) 610 PROTO USING 327 NOB
 07:16.2 10/06/84 TAU=37.9 TLO=36 @ 608.75 GL=25.3 GH=27.9 T=~~100K~~
 -5.44, -10 -10,-100,-10 -10,-100,-10

300K



07:20.5 10/06/84 ZERO=10.2 ADB=25 TF=300 -NOB=-.65

F,GHZ	GAIN,DB	F,GHZ	NOISE	GAIN,DB	
.5675	40.9	24.5	.57025	40.6	24.7
.573		24.7	.57575	39.2	24.9
.5785	39.7	25.1	.58125	37.3	25.3
.584		25.4	.58675	38.7	25.6
.5895	38.8	25.7	.59225	38.2	25.9
.595		26	.59775	37.4	26.2
.6005	37.2	26.4	.60325	37.3	26.5
.606		26.7	.60875	36	26.9
.6115	37	27	.61425	38.4	27.1
.617		27.3	.61975	38.9	27.4
.6225	37.4	27.7	.62525	39.5	27.7

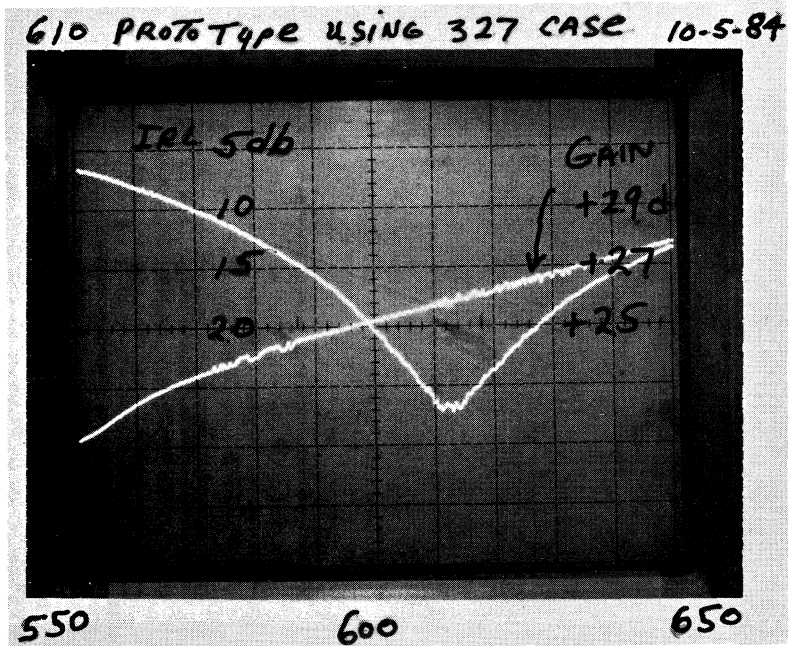
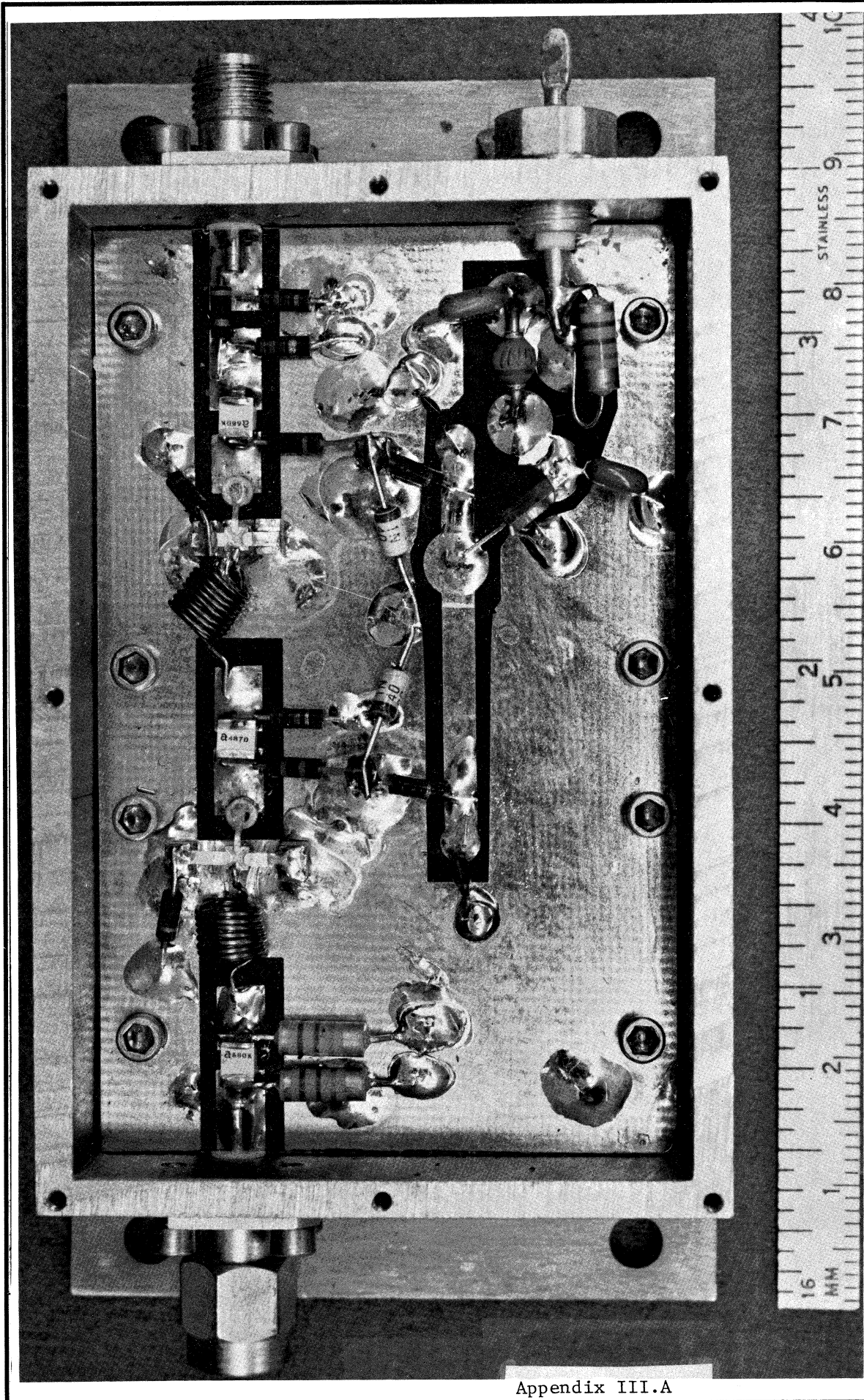


Fig. 2. Noise Temperature and Gain Characteristics of 610 MHz Amplifier.



NATIONAL RADIO ASTRONOMY OBSERVATORY VLBA	
PROJ: 327MHz FE	TITLE: AMPLIFIER ASSY
MATERIAL:	DRAWN BY: BL DESIGNED BY: APPROVED BY:
FINISH:	DATE: 12-86 DATE: DATE: SCALE:
SHEET NUMBER:	DRAWING NUMBER: A53201A003 REV.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES

ANGLES ±

3 PLACE DEC. (xxx) ±

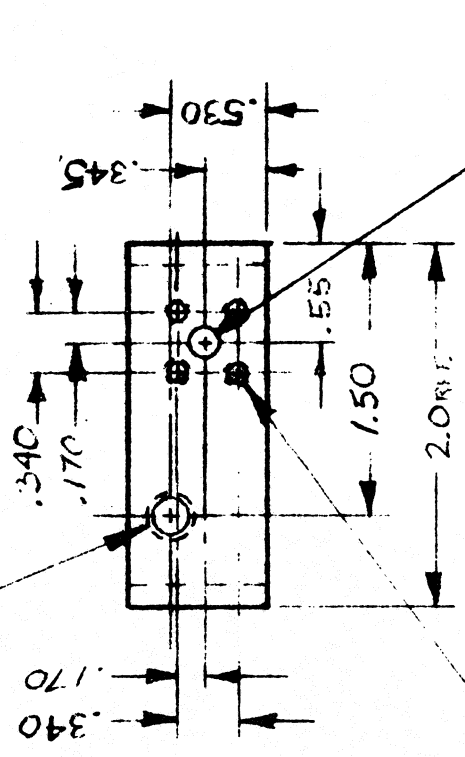
2 PLACE DEC. (xx) ±

1 PLACE DEC. (x) ±

Appendix III.A

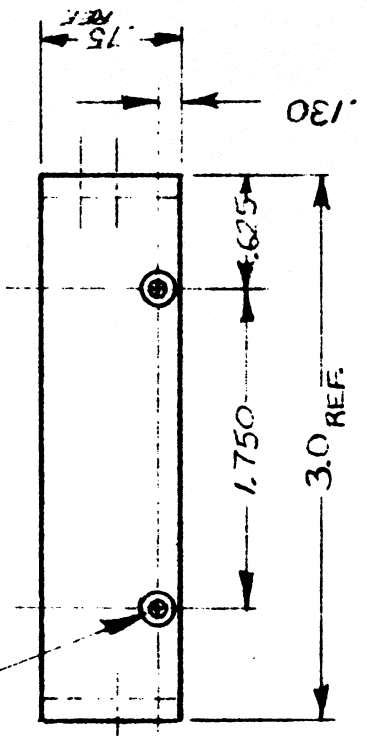
$\frac{1}{4}$ -32 THRU, CORE .25 DIA.
.03 DR.

.092 DIA. THRU, C'SINK .18 DIA x 32°
2-HOLES BOTH SIDES



#2-56 NC THRU 4 HOLES
BOTH ENDS

.162 DIA. THRU
.166
BOTH ENDS



- NOTES
- ① REWORK OF CHASSIS
CHASSIS #PC1170-075-1
 - ② DEBUR INSIDE EDGES
OF CHASSIS.

NATIONAL RADIO ASTRONOMY OBSERVATORY
VLBA

PROJ:	327 MHZ FE.	TITLE:	327 MHZ CHASSIS
MATERIAL:	NOTE 1	DRAWN BY:	H.DYLL
FINISH:	NONE	DESIGNED BY:	
SHEET NUMBER:	A5320/M001	APPROVED BY:	
		DATE:	
		SCALE:	
		REV:	FULL

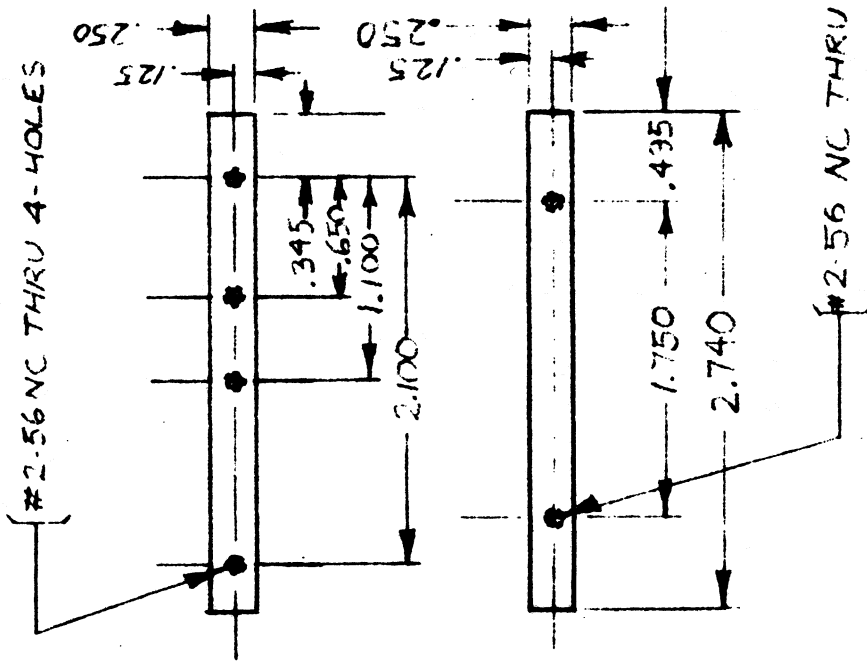
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES

ANGLES ±

3 PLACE DEC.(mm) ± .005

2 PLACE DEC.(in) ± .01

1 PLACE DEC.(in) ± .02

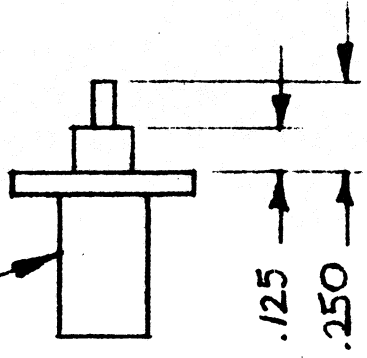


2 R E Q

PROJECT: 327 MHz F.E		TITLE: RAIL	
MATERIAL: ALUM		DRAWN BY: H.DILL	DATE: 6/20/97
FINISH: ANODIZE		DESIGNED BY:	DATE:
SHEET NUMBER: 1/1	DRAWING NUMBER: A53201M002	APPROVED BY:	DATE:
		REV:	FILE:

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ANGLES & 3 PLACE DEC (.000) & 1/16 2 PLACE DEC (.00) & 1/32 1 PLACE DEC (.0) & 1/2

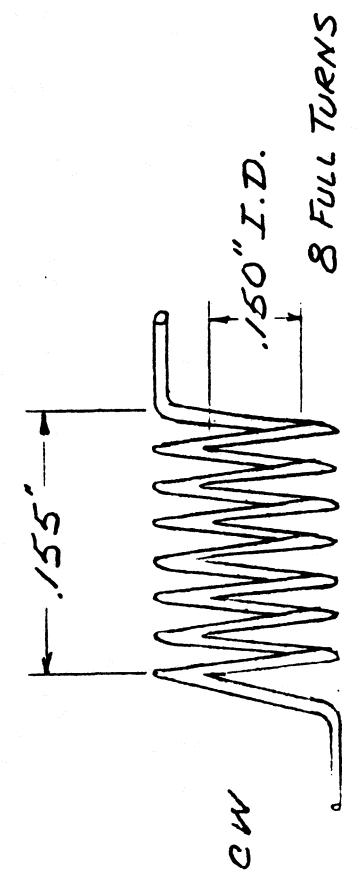
ITEM "A" WITH DIELECTRIC
AND CENTER CONDUCTOR
SHORTENED



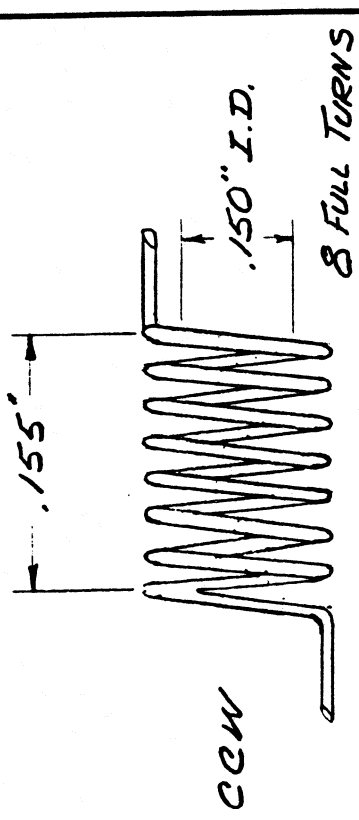
A53201M0032	214 CC, RUG (REF)	1
A53201M0034	204 CC, JACK (REF)	1
PART #	ITEM "A"	QUAN.
NATIONAL RADIO ASTRONOMY OBSERVATORY VLBA		
PROJ:	327 MHz FE	TITLE:
INTERNAL: AS NOTE	CONNECTOR, REWORK	DATE: 8/2/81
FINISH: NONE		DRILLER: [blank]
SHEET NUMBER: 1:1	CONTRACT NUMBER: A53201M003	DATE: [blank]
		SCALE: 2 X

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES

ANGLES &
3 PLACE DEC. (mm) ± .005
2 PLACE DEC. (in) ±
1 PLACE DEC. (in) ±

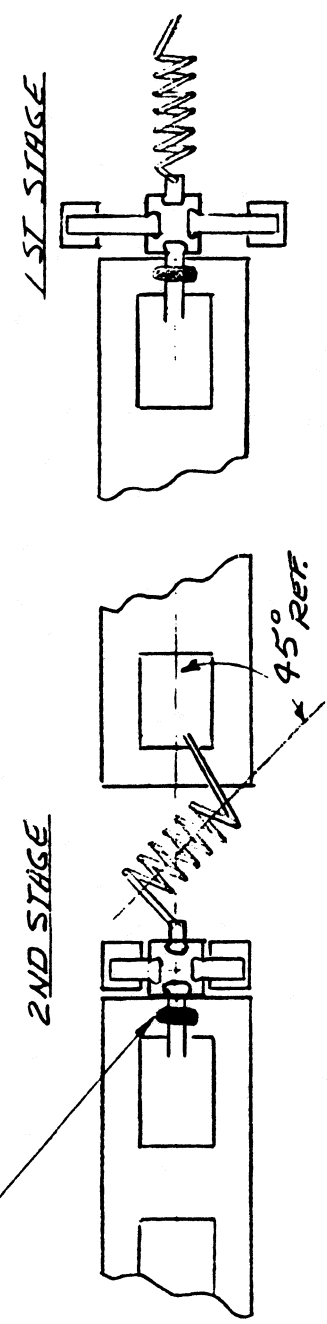


DETAIL B - 2ND STAGE
 MATERIAL: #26 AWG ENAMEL



DETAIL A - 1ST STAGE
 MATERIAL: #26 AWG ENAMEL

TOROID CORE TO BE FIXED IN POSITION
 WITH GC ELECTRONICS Q-DOPE CAT. NO. 37-2.

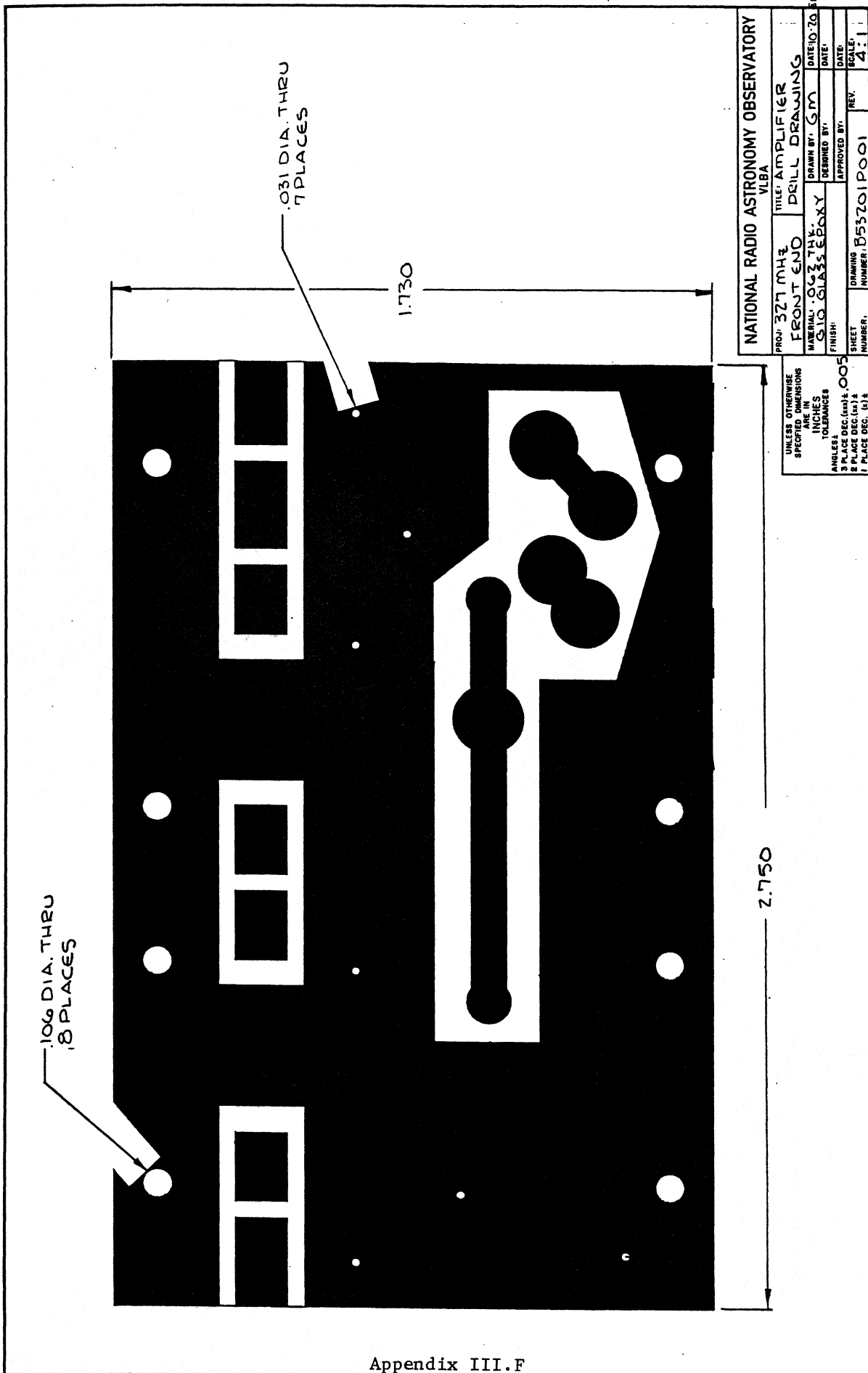


DETAIL C - COMPONENT LAYOUT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 TOLERANCES
 ANGLES ±
 3 PLACE DEC. (MM) ±
 2 PLACE DEC. (IN) ±
 1 PLACE DEC. (I) ±

* NOT TO SCALE:

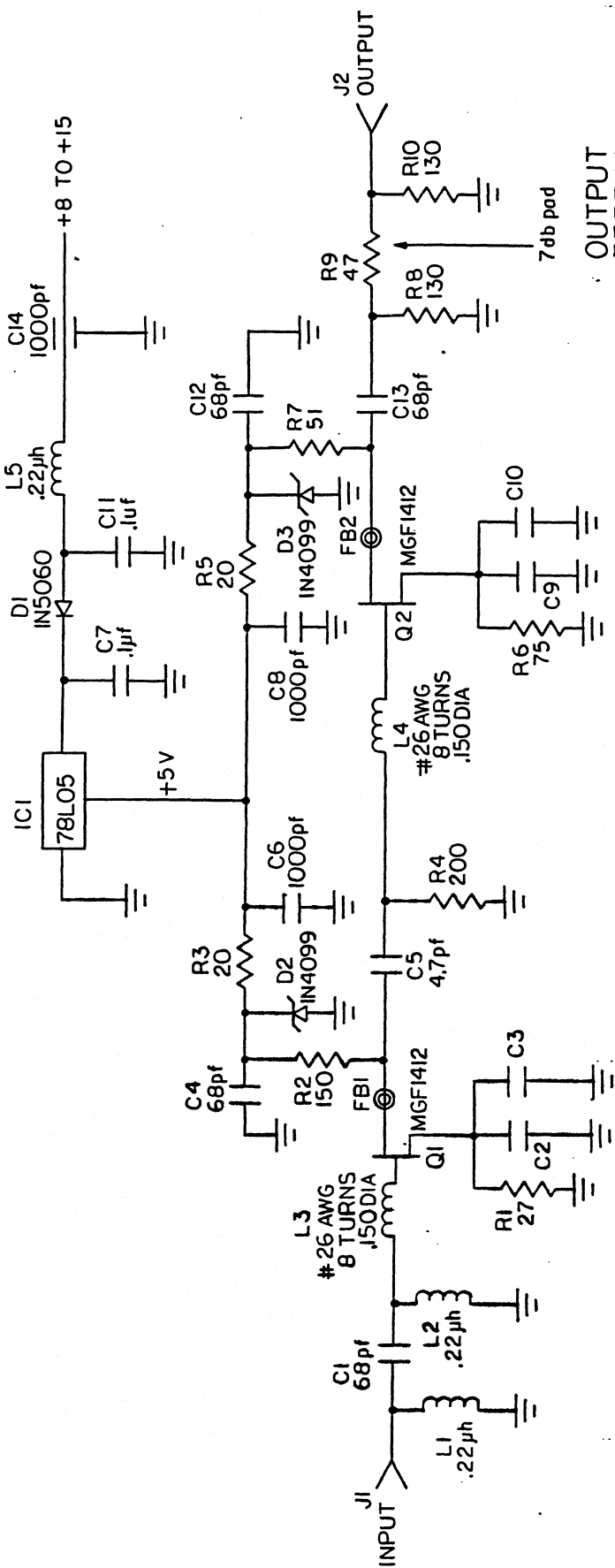
NATIONAL RADIO ASTRONOMY OBSERVATORY VLBA		TITLE:
PROJ:	327 MHz FET	COMPONENT LAYOUT
MATERIAL:		DRAWN BY: B. LAKHTOJA
FINISH:		DESIGNED BY:
SHEET NUMBER:		APPROVED BY:
	DRAWING NUMBER: A5320/M0013	DATE:
	REV. 3	DATE:
		SCALE: NONE



NATIONAL RADIO ASTRONOMY OBSERVATORY VLBA		PROJ: 327 MHz	TITLE: AMPLIFIER
		FRONT END	DRILL DRAWING
		MATERIAL: 003 THK G10 GLASS EPOXY	DRAWN BY: GJM
		FINISH:	DATE: 10/20/86
		APPROVED BY:	DATE:
SHEET NUMBER:	DRAWING NUMBER: B53201P001	REV.	SCALE: 4:1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ANGLES: 3 PLACE DEC.(10) 3. 005 2 PLACE DEC.(10) 2 1 PLACE DEC. (1) 1

Appendix III.F



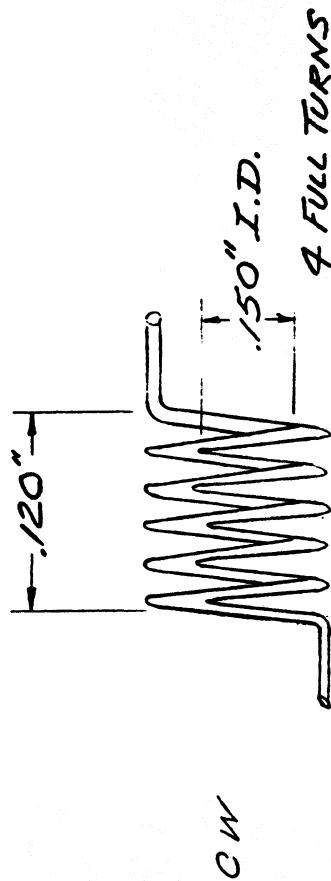
OUTPUT
33DB±1
AT 325MHZ
NOISE TEMP MAX.
35°K

NOTES
1. ALL RESISTORS 1/8W 5%.
2. C2, C3, C9, C10 ARE 680pf.

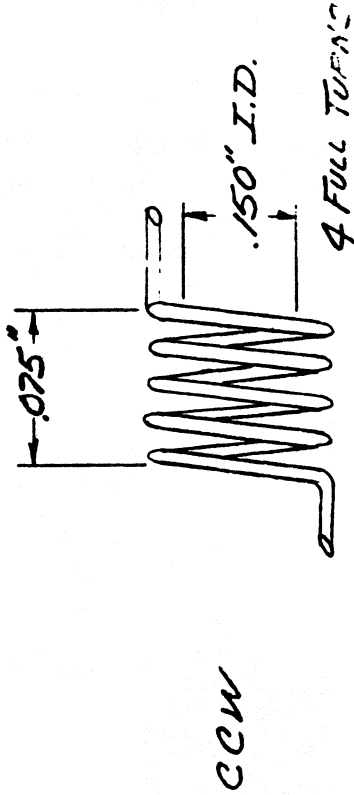
Appendix III.G

NATIONAL RADIO ASTRONOMY OBSERVATORY VLBA	
PROJ: 327 MHz FE	TITLE: AMPLIFIER SCHEMATIC
MATERIAL:	DRAWN BY: GM
FINISH:	DESIGNED BY:
SHEET NUMBER:	APPROVED BY:
DRAWING NUMBER: B53201S001	REV. SCALE:

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES 3 PLACE DEC (IN) 2 PLACE DEC (M) 1 PLACE DEC (S) 4



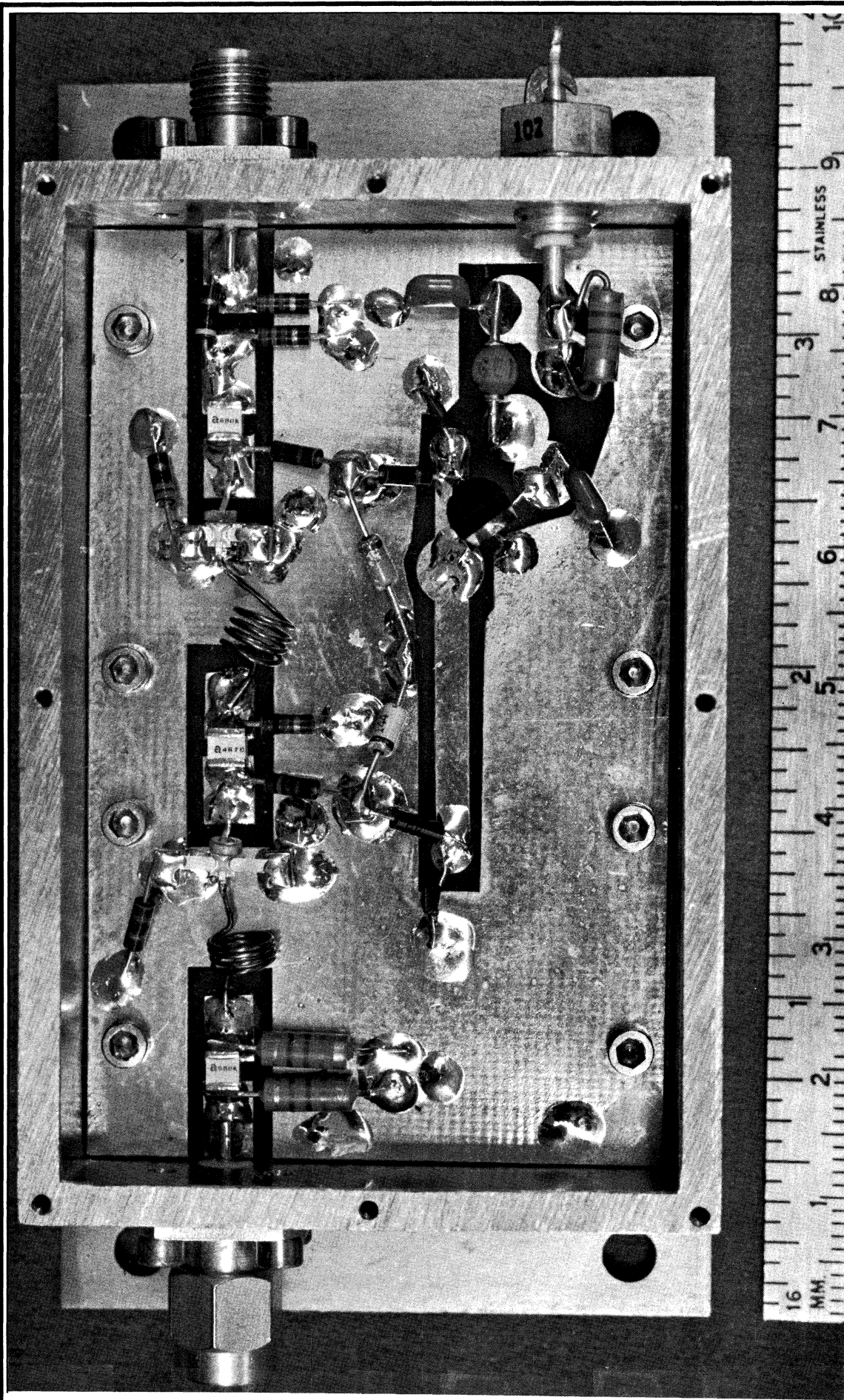
DETAIL B - 2ND STAGE
MATERIAL: #26 AWG ENAMEL



DETAIL A - 1ST STAGE
MATERIAL: #26 AWG ENAMEL

NATIONAL RADIO ASTRONOMY OBSERVATORY VLBA		TITLE: COMPONENTS	
PROJ: 610 MHz. FET	MATERIAL:	DRAWN BY: B. LAKATOS	DATE: 11-17
	FINISH:	DESIGNED BY:	DATE:
SHEET NUMBER:	DRAWING NUMBER: A53201M014	APPROVED BY:	SCALE: NONE
		REV.	REV. NONE

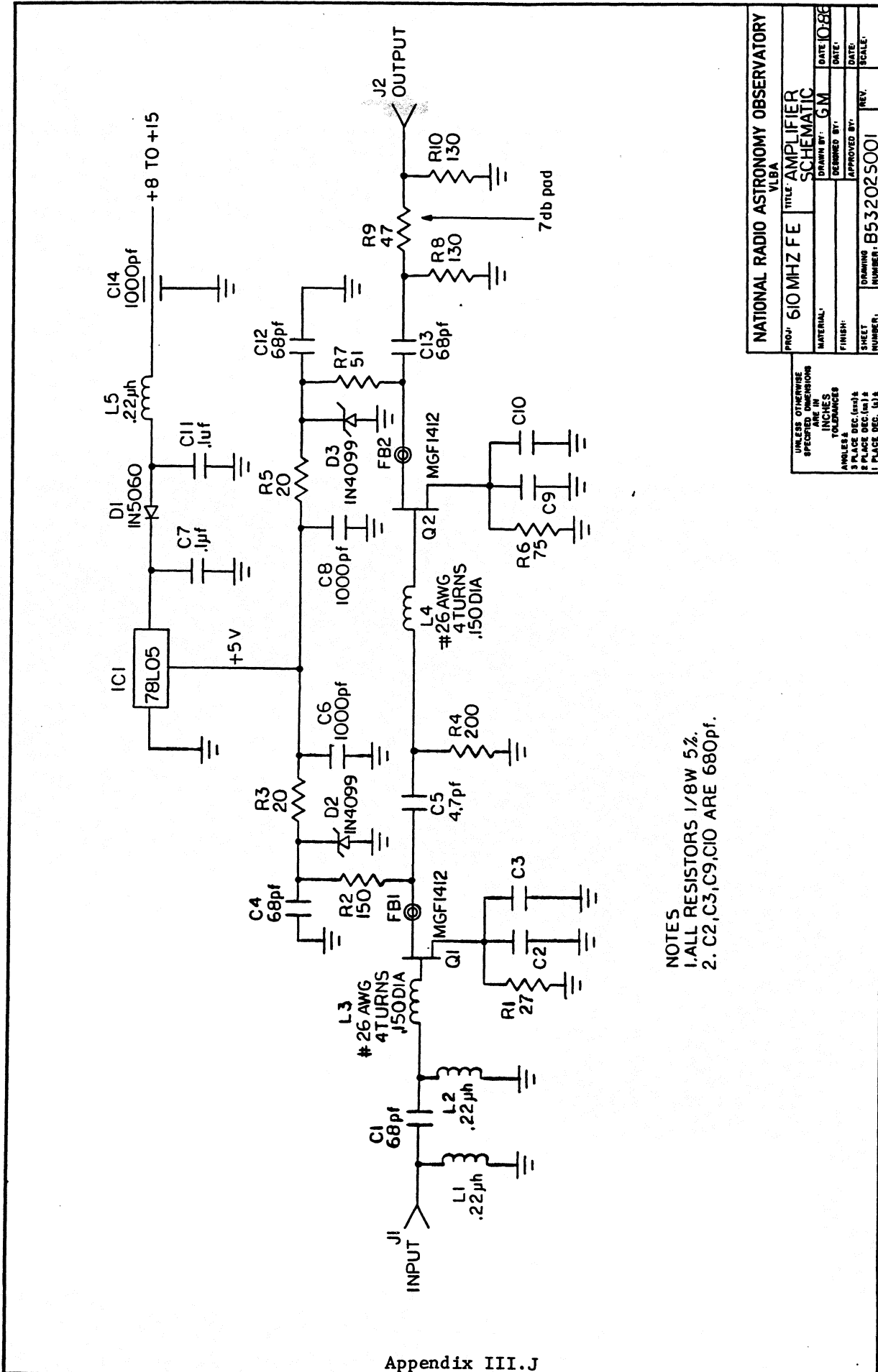
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ANGLES ± 3 PLACE DEC. (MM) ± 2 PLACE DEC. (IN) ± 1 PLACE DEC. (°) ±



NATIONAL RADIO ASTRONOMY OBSERVATORY VLBA		TITLE: AMPLIFIER A55Y	
PROJ: 610 MHz FE	MATERIAL:	DRAWN BY: BL	DATE: 12-86
FINISH:		DESIGNED BY:	DATE:
SHEET NUMBER:	DRAWING NUMBER: A5320ZA003	APPROVED BY:	DATE:
		REV.	SCALE:

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES

ANGLES ±
 3 PLACE DEC. (xxx) ±
 2 PLACE DEC. (xx) ±
 1 PLACE DEC. (x) ±



NOTES
 1. ALL RESISTORS 1/8W 5%.
 2. C2, C3, C9, C10 ARE 680pf.

NATIONAL RADIO ASTRONOMY OBSERVATORY VLBA	
PROJ: 610 MHz FE	TITLE: AMPLIFIER SCHEMATIC
MATERIAL:	DRAWN BY: GM
FINISH:	DATE: 10/86
SHEET NUMBER: B53202-501	APPROVED BY:
	DATE:
	SCALE:

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE AS FOLLOWS:
 3 PLACE DEC.(IN) ± .001
 1 PLACE DEC.(IN) ± .01

SHEET 1 of 3

ITEM	QUANTITY	REF. DESIG.	DESCRIPTION	MFG.	PART NUMBER
1.	3	L1, L2, L3	R.F. CHOKE, .22 u h	CAMBION	550-3399-05-02-00 ATC.
2.	4	C1, C4, C12, C13	CHIP CAPACITOR, 68 PF, 100MIL	ATC	100-B-680KP-500
3.	1	L3	WIRE WOUND INDUCTOR	NRAO	A53201M013
4.	1	R1	RESISTOR, CARBON Comp, 27 Ω , $\frac{1}{8}$ w, 5%	ALLEN-BRADLEY	RC05GF270J
5.	4	C2, C3, C9, C10	CHIP CAPACITOR, 680 PF, 100MIL	ATC	ATC-100-B-681-K-P
6.	1	Q1	FET	MITSUBISHI	MGF-1412-11-08
7.	1	R2	RESISTOR, CARBON Comp, 150 Ω , $\frac{1}{8}$ w, 5%	ALLEN-BRADLEY	RC05GF151J
8.	1	C5	CHIP CAPACITOR, 4.7PF, 100MIL	ATC	ATC-100-B-4R7D-P500
9.	2	D2, D3	DIODE, ZENER	MOTOROLA	1N4099
10.	2	R3, R5	RESISTOR, CARBON Comp, 20 Ω , $\frac{1}{8}$ w, 5%	ALLEN-BRADLEY	RC05GF200J
11.	1	R4	RESISTOR, CARBON Comp, 200 Ω , $\frac{1}{8}$ w, 5%	ALLEN-BRADLEY	RC05GF201J
12.	2	C6, C8	CAPACITOR, 1000 PF.	ERIE	RPA20NFP0102J50N
13.	1	L4	WIRE WOUND INDUCTOR	NRAO	A53201M013
14.	1	Q2	FET	MITSUBISHI	MGF-1402
15.	1	R6	RESISTOR, CARBON Comp, 75 Ω , $\frac{1}{8}$ w, 5%	ALLEN-BRADLEY	RC05GF750J

SHEET 2 of 3

ITEM	QUANTITY	REF. DESIG.	DESCRIPTION	MFG.	PART NUMBER
16.	1	R7	RESISTOR, CARBON COMP, 51 Ω , $\frac{1}{8}W$, 5%	ALLEN. BRADLEY	RC05GF510J
17.	1	R8, R10	RESISTOR, CARBON COMP, 130 Ω , $\frac{1}{8}W$, 5%	ALLEN. BRADLEY	RC05GF131J
18.	1	R9	RESISTOR, CARBON COMP, 47 Ω , $\frac{1}{8}W$, 5%	ALLEN. BRADLEY	RC05GF470J
19.	1	IC1	REGULATOR, VOLTAGE	NATIONAL SEMI COND.	78L05
20.	2	C7, C11	CAPACITOR .1 μ F	ERIE	RPE122Z5U104M100V
21.	1	D1	DIODE, SI.	MOTOROLA	1N5060
22.	1	C14	CAPACITOR, FEED. THRU 1000PF	SPECTRUM CONTROL	FB3B102W
23.	2	FB1, FB2	CORE, TOROID	MICROMETALS	T10-6
24.			SOLDER, 2% SILVER	ERSIN	SN62
25.			FLUX, ROSIN LIQUID	KESTER	#1549
26.			Q-DOPE, POLYSTYRENE	GC ELECTRONICS	CAT. NO. 37-2
27.			AMPLIFIER SCHEMATIC	NRAO	B532015001
28.			CHASSIS, 327 MHz.	NRAO	A53201M001
29.			CONNECTOR, REWORK	NRAO	A53201M003
30.			RAIL	NRAO	A53201M002

SHEET 3 of 3

ITEM	QUANTITY	REF. DESIG.	DESCRIPTION	MFG.	PART NUMBER
31.			DRAWINGS, DRILL	NRAO	A53201P001
32.	1		CHASSIS	COMPAC	#RS1170-075-1
33.			DRAWING, COMPONENT LAYOUT	NRAO	A53201M013
34.			ARTWORK, P.C. BOARD	NRAO	A53201Q001
35.			LOGO	NRAO	A53201I001
36.	1		LUG, GROUND, 1/4" DIA.	H. H. SMITH	#1468
37.	8		2-56 x 3/16" SOCKET HEAD CAP SCREWS S.S.	ALL-METAL SCREW PRODUCTS	
38.	8		2-56 x 1/4" SOCKET HEAD CAP SCREWS S.S.	ALL-METAL SCREW PRODUCTS	
39.	4		2-56 x 1/4" FLAT HEAD SCREWS, S.S.	ALL-METAL SCREW PRODUCTS	
40.	1	J1	CONNECTOR, SMA INPUT	OMNI-SPECTRA	OSM-214CC
41.	1	J2	CONNECTOR, SMA OUTPUT	OMNI-SPECTRA	OSM-204CC
42.			COMPONENTS (610MHZ FET)	NRAO	A53201M014
43.	1		610MHZ. AMPLIFIER SCHEM.	NRAO	B53202S001