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NRAO 45-FOOT TELESCOPE
DIGITAL POSITION CONTROL AND READOUT SYSTEM

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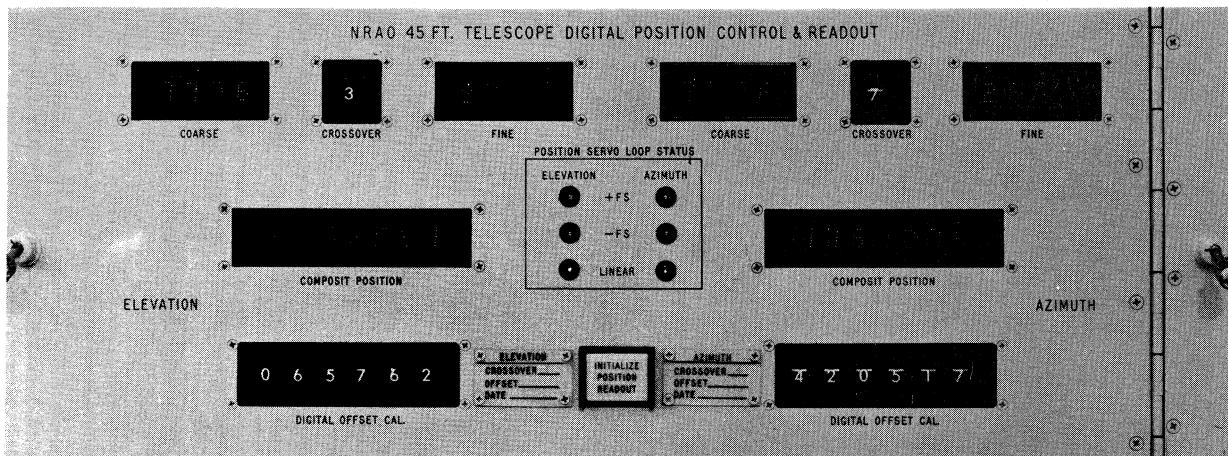
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NRAO 45-FOOT TELESCOPE DIGITAL POSITION CONTROL AND READOUT SYSTEM

J. Ray Hallman

The digital position control and readout (DPCAR) electronic system provides the 45-ft telescope position control and monitor facilities used to accurately point the telescope. The basic system contains the stand-alone calculator control circuit cards 24, 25, and 26 (described in EDIR #128), the inductosyn position readout system cards 27 and 28 (contributed by Ron Weimer), and the digital position servo control cards 29, 30, 31, and 32. Also described in this EDIR is a test fixture (useful in testing the telescope response) and the analog control panel circuits that were added to permit monitoring of the telescope drive motor currents.

A picture of the DPCAR front panel is presented below.

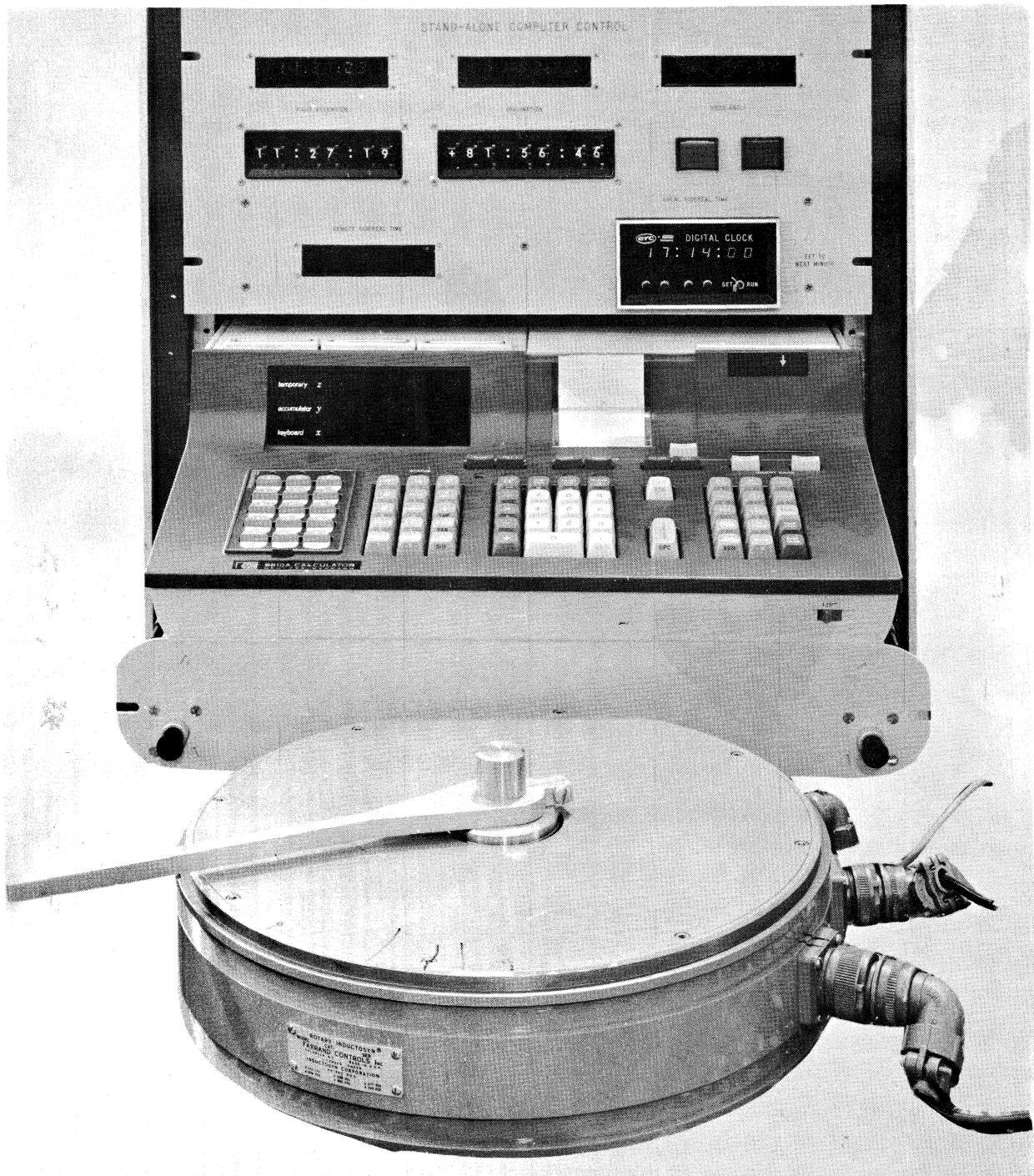


In the pix, coarse and fine indicators display the actual 11 and 12 bits respectively of the inductosyn converter logic outputs when the cross-over control is in position "0". The "crossover" control provides an electronic means of adjusting the offset between the "fine" and "coarse" (1 speed and 256 speed) resolvers. The crossover control adds the displayed value to the most significant

octal digit of the "fine" outputs. The "composite" position displays indicate the octal value of the position readout after logical combination of the "fine" and "coarse" values and after a digital offset calibration value is added to the position values. The "offset cal" enables electronically the azimuth and elevation position readout inductosyns to be zeroed without the necessity of adjusting, mechanically, the resolvers. The yellow "initialize position readout" push-button resets the inductosyn converter counting system. This is done automatically whenever a computer update error occurs via the digital data link system. The button lights during a reset sequence.

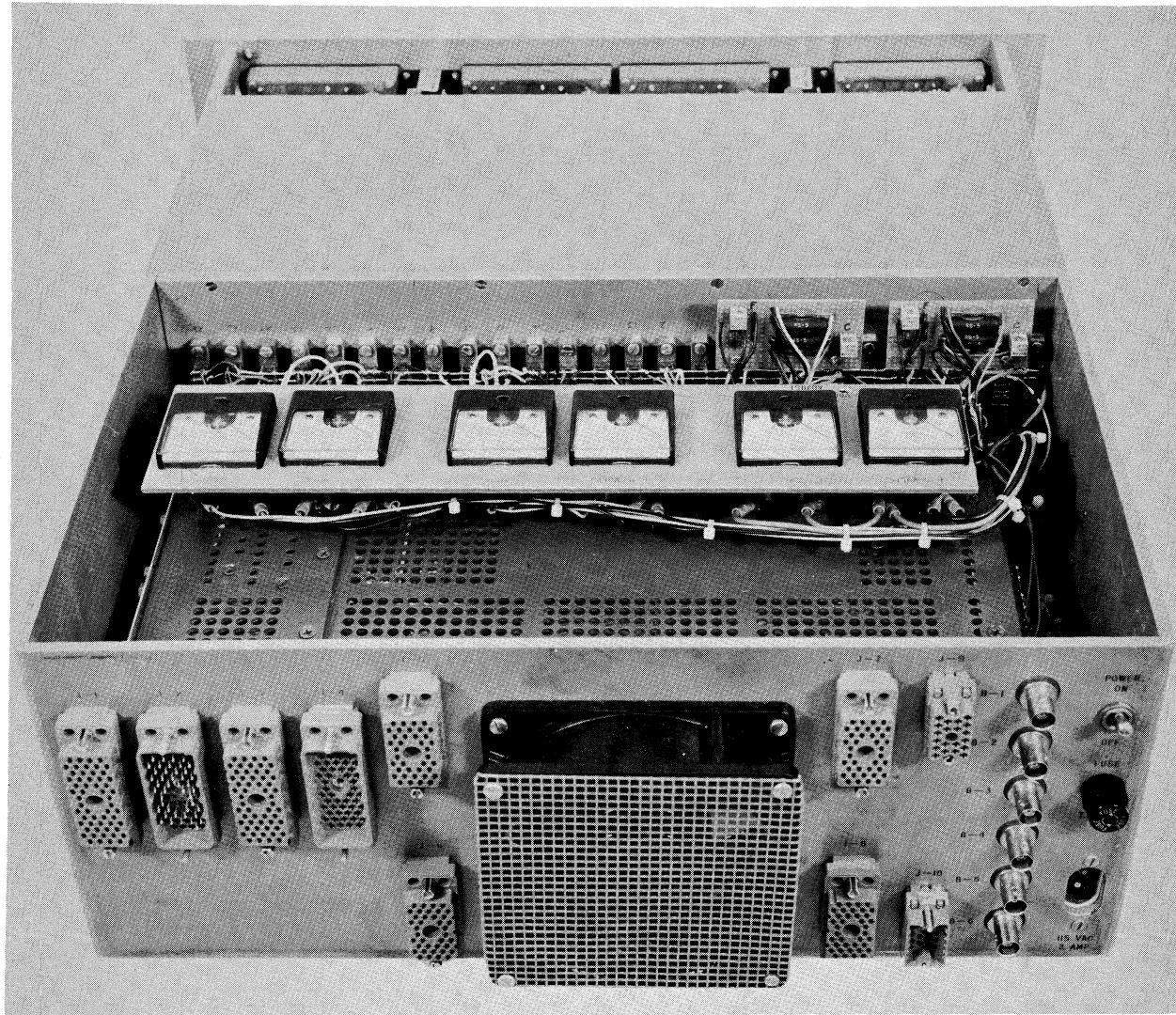
The position servo loop status indicators display the mode of the digital servo control circuits which may be either + full scale, - full scale, or linear (D/A) mode. Normal operation is "linear" but during observing source changes, usually the mode changes to full scale during slew. This digital control is connected via DAC's to the analog servo control system described in EDIR #127.

A picture of the "stand alone" computer control is shown on the next page.



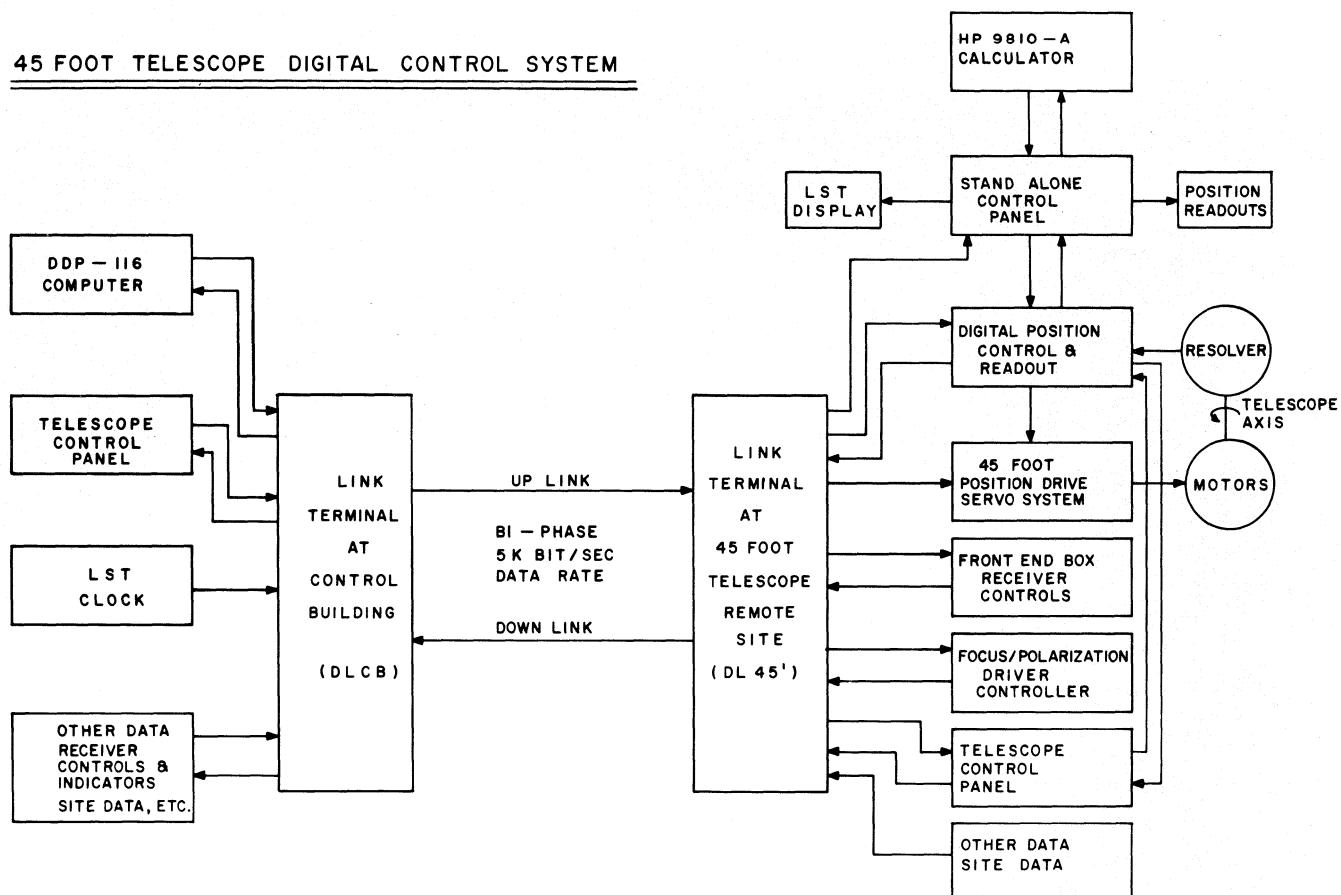
Also, in the pix at the bottom, is the rotary inductosyn package employed in the telescope position monitor system.

The DPCAR logic circuits are assembled in the top-most 7-inch rack-mounted drawer, a picture of which is presented showing the "insides".



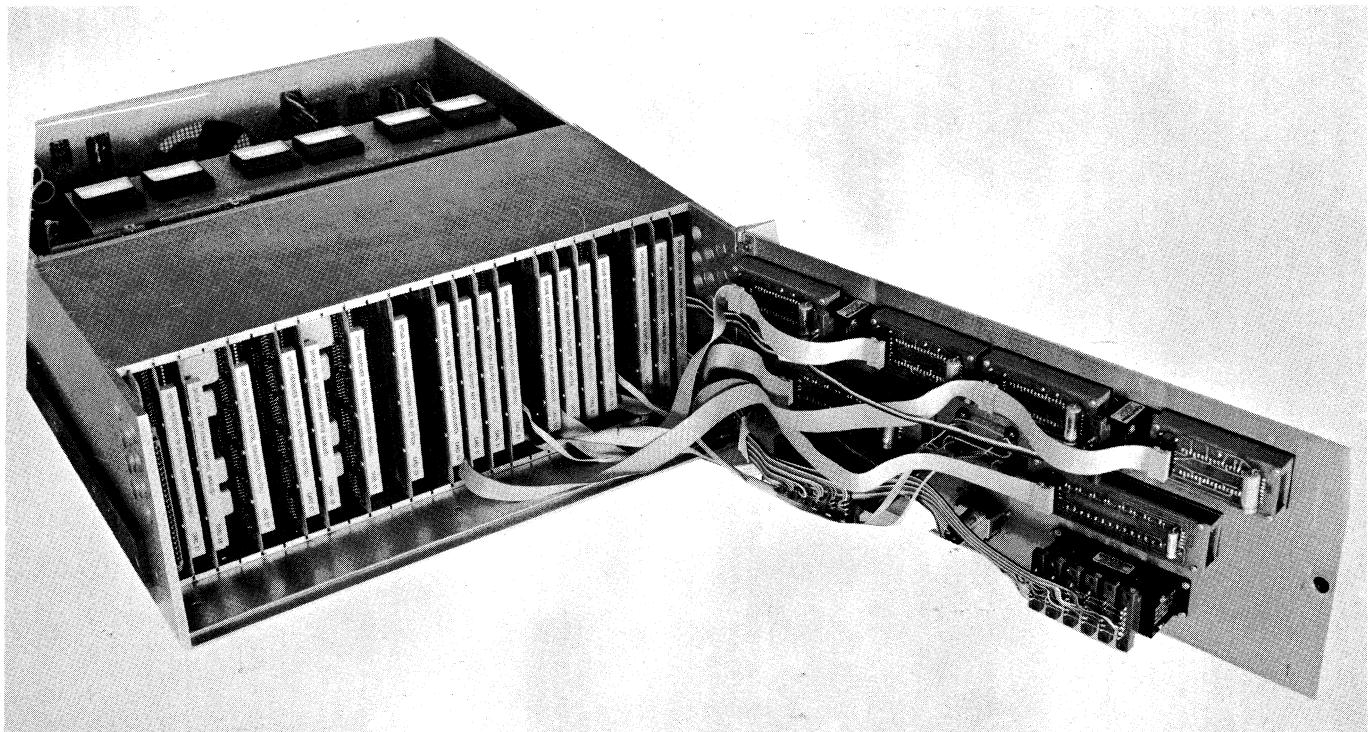
The "box" rolls out on slides when careful attention is given to the rear cables. The meters provide monitoring facilities of the ± 15 V DC and +5 V DC power supplies.

A block diagram showing the basic functions of the 45-ft control system interconnected with the DPCAR is presented.



The link terminals are described in EDIR #150.

A picture of the DPCAR card file is presented showing the electronic card complement and locations.



There are 26 slots of which 18 are used. There is some redundancy resulting in only 9 different logic cards required for spares. Note the digital display wiring in the pix. The displays are connected using a multiplexing scheme resulting in great saving of cabling and wiring.

45-FT DIGITAL POSITION CONTROL AND READOUT (DPCAR)

CARD SLOT ASSIGNMENTS

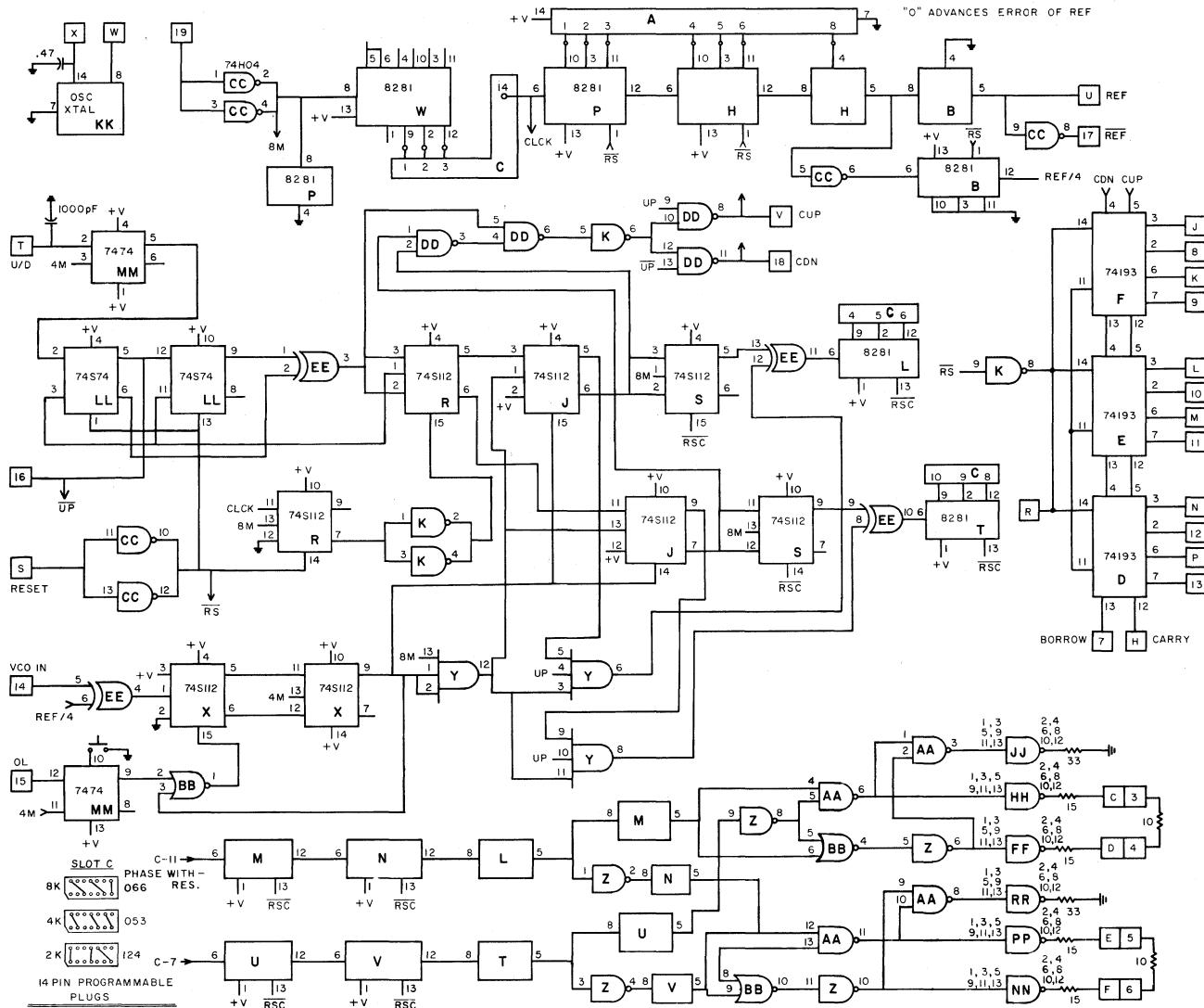
Slot

1	Spare			
2	DPCAR	Resolver to digital converter (digital)	Card 27	(C)
3	DPCAR	Sync det/error amp/VCO (analog)	Card 28	El
4	Not usable			
5	DPCAR	Resolver to digital converter (digital)	Card 27	(F)
6	Spare			
7	DPCAR	Resolver to digital converter (digital)	Card 27	(C)
8	DPCAR	Sync det/error amp/VCO (analog)	Card 28	Az
9	Not usable			
10	DPCAR	Resolver to digital converter (digital)	Card 27	(F)
11	Spare			
12	DPCAR	System timing generator/Az MSB synth	Card 29	
13	Spare			
14	DPCAR	Coarse/fine resolver displays/crossover	Card 30	
15	DPCAR	Digital offset cal/output reg buffer	Card 31	
16	DPCAR	Digital offset cal/output reg buffer	Card 31	El
17	DPCAR	Composit display/servo error control	Card 32	
18	Spare			
19	DPCAR	Coarse/fine resolver displays/crossover	Card 30	
20	DPCAR	Digital offset cal/output reg buffer	Card 31	
21	DPCAR	Digital offset cal/output reg buffer	Card 31	Az
22	DPCAR	Composit display/servo error control	Card 32	
23	Spare			
24	DPCAR	Stand alone position readout input	Card 24	
25	DPCAR	Stand alone position command output	Card 25	Calc
26	DPCAR	Stand alone position command output	Card 26	

Description of Circuits

Cards #24, 25, and 26: EDIR #128 describes these circuits.

Card #27: The schematic showing the inductosyn converter digital logic is presented below.

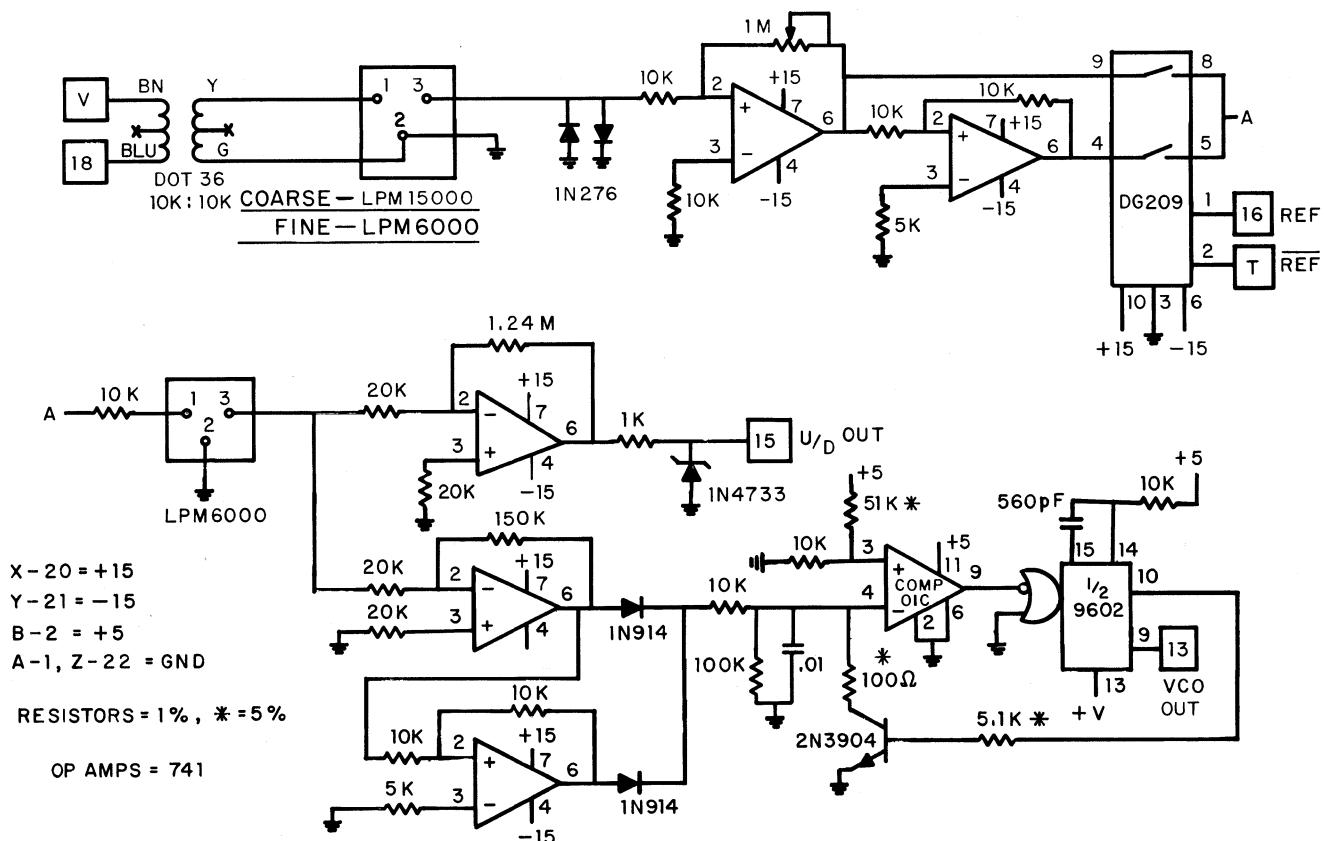


The synchronizing (reset) logic is in the middle left side of the drawing. The VCO input logic is in the lower left which drives the sin and cos generator counters in the middle and lower middle of the schematic. The counters control the sin and cos inductosyn winding drivers in the lower right corner. Calibration circuits comprising two balance pots are mounted in the chassis behind the card sockets. The binary output is generated by the up/down counters in the middle right side of the schematic which count incrementally and synchronously with the sin and cos counters.

Position resolution is adjusted by changing the straps on a programmable plug located in slot "C" on the digital card #27.

The basic principle of operation is as follows: Proportional sin and cos signals are generated by the digital counting logic of card #27 which drive the rotary inductosyn in a reverse (non-conventional) direction. A single output from the inductosyn rotor is filtered, amplified, synchronously detected, filtered, and amplified providing error magnitude and direction signals which control the above-mentioned digital counting logic, resulting in a negative feedback loop circuit. A VCO with it's "dead zone" thresholds operates from the magnitude signal to "speed up" the converter counting logic during position slewing. Also, an up/down counter operates incrementally from these error signals via control logic providing the 12-bit position output data for "outside world" utilization circuits.

Card 28: The principles of the analog card #28 are discussed under card #27. The schematic shows the input port (upper left) for the inductosyn rotor signal. The transformer provides common mode noise rejection. Along the top,

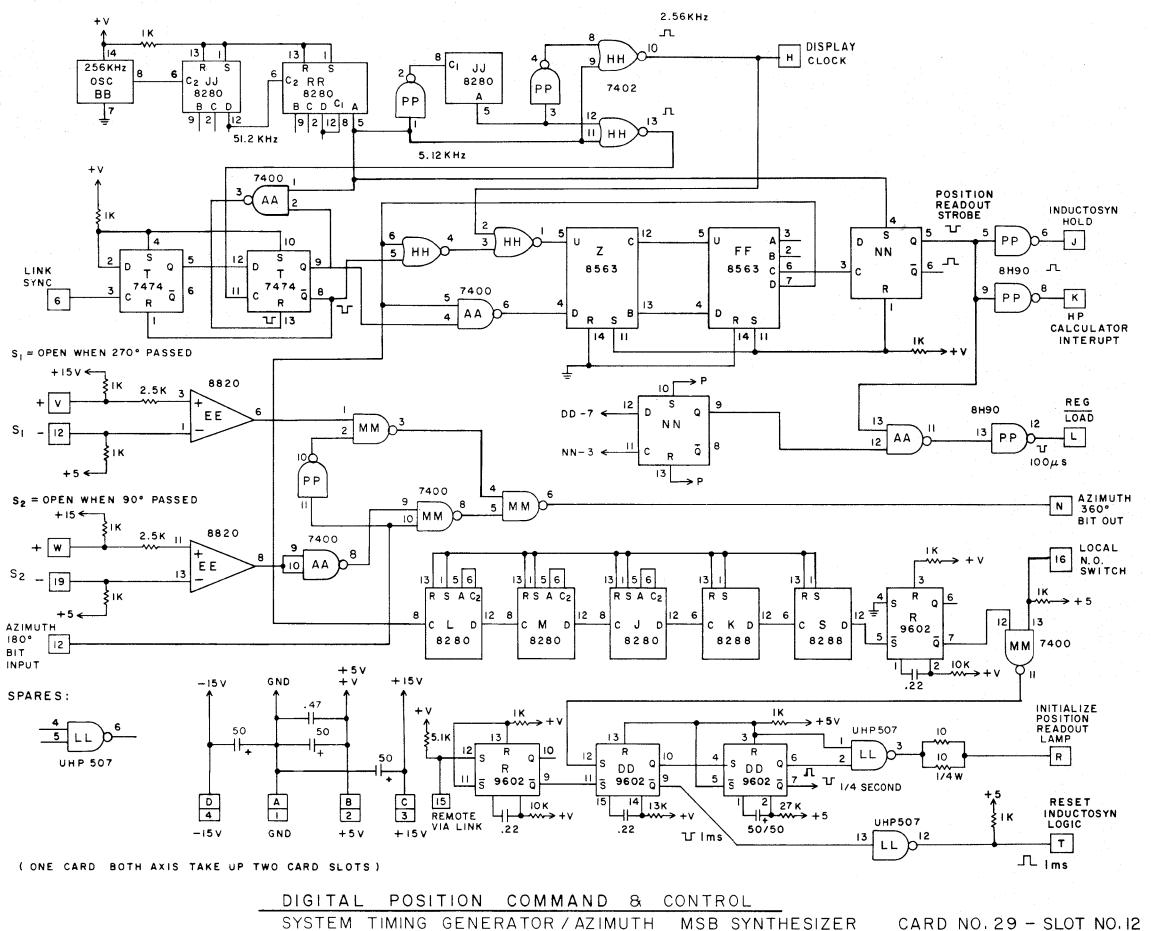


45' POSITION READOUT, RESOLVER TO DIGITAL COMPUTER CARD No.28
ANALOG CIRCUITS / SYNC. DET. / ERROR AMP. / VCO

the filter and amplifier string drive the synchronous detector (upper right) which is filtered (lower left) and sliced, providing the up/down output pin 7 (middle drawing). The VCO threshold and amplifier circuits (lower middle) and VCO (lower right) provide a frequency output aiding in converting a rapidly changing position input to the inductosyn.

A complete position readout conversion system for one axis requires two digital logic cards #27 and one analog card #28.

Card 29: The DPCAR system timing generator and "extra" logic card #29 is drawn below.



The system time base (upper left corner) drives the timing generator string (top) which provides the display clock (pin H) to the front panel mounted digital displays. Also the "assured" readout system strobe logic (upper middle of drawing)

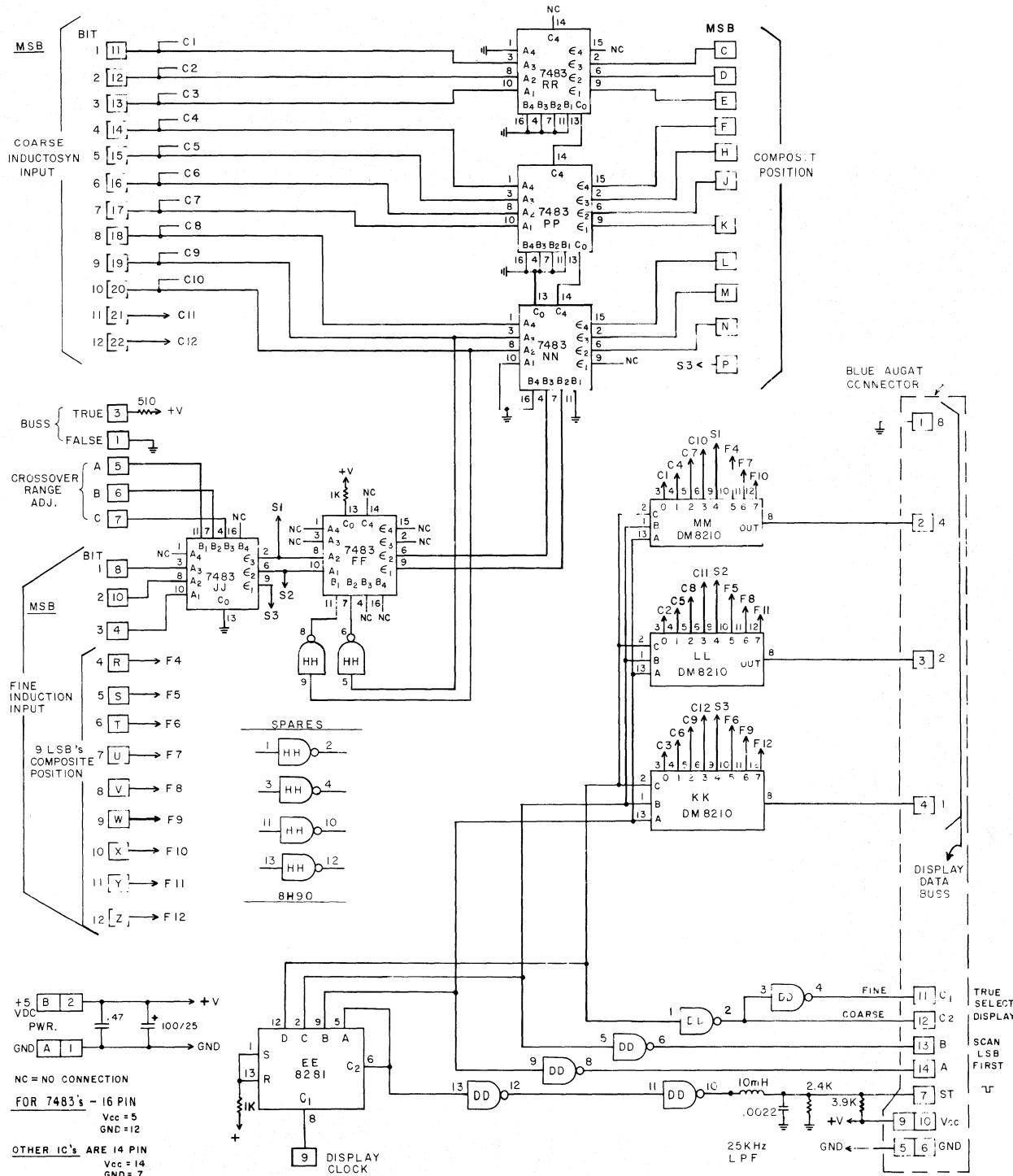
is synchronized to the data link which is synchronized to the control building sidereal clock. Pin 6 is the link sink input to the assured strobe which operates at 10 Hz with output at pin J. Also an interrupt signal to the "stand alone" calculator signals it when position data is valid. Pin L strobos the position readout data register located on card #31.

The telescope azimuth axis travels through a position range greater than 360° of travel and therefore requires an indicator bit to signal when the telescope has passed 360° of travel. The bit is "synthesized" synchronously with the position encoder 180° bit by means of two micro rocker switches mounted on the telescope pedestal. The logic associated with the 360° bit is in the left middle of the drawing with the output at pin N.

A divider chain providing a reset (initialize signal to the inductosyn system) every 10 minutes is in the lower middle of the drawing with an output at pin "R-7", which is "ORed" with the local yellow "initialize" switch on the front panel with signal input at pin 16.

The logic in the lower middle of the schematic receives the "computer update error signal" from the data link and updates the position readout via the "one shots" and driver circuits in the lower digit of the drawing.

Card 30: The electronics in card 30 provide automatic crossover correction for the "coarse" and "fine" functions of the two speed position readout system, thus providing a single composite monotonic position output. As shown in schematic #30, the crossover logic comprises binary adders at the top of the drawing which add the three most significant bits of the "fine" data to the "coarse" position data.



DIGITAL POSITION CONTROL & READOUT
COARSE/FINE DISPLAYS & CROSSOVER CONTROL CARD NO. 30

The adder chip "FF" subtracts the two least significant bits of "coarse" data from the two most significant bits of "fine" data. The net result is that any variation due to relative error between the coarse and fine speed resolver is cancelled. Adder chip "JJ" calibrates the crossover circuits to the most optimum range of operation by adding an offset (selected by the crossover adjust switch) to the "fine" position data which zero's the "fine" resolver to the "coarse" resolver.

The circuits in the lower right corner of the drawing provide multiplexed character serial data to the "coarse" and "fine" digital displays on the front panel.

TABLE I

CROSSOVER VALUES TO ADD TO C TO FORCE = TO F = 200 CTS COMPOSITE

0.5 = 1000 CTS fine or (2 CTS) coarse on the respective display.
(No odd CTS on coarse.)

Optimum Range Chosen									
C ₉ C ₁₀ - F ₁ F ₂	ERROR →	-3.5	-2.5	-1.5	-0.5	+0.5	+1.5	+2.5	+3.5
F ₁ F ₂ = C ₉ C ₁₀									
DIFF ↓									
+3	+3	+3	+2	+2	+1	+1	-1	-1	-1
+2							-2	-2	-2
+1							-3	-3	-3
0	+4				0	0			-4
-1	+3	+3				-1	-1		
-2		+2	+2				-2	-2	
-3			+1	+1			-3	-3	
-4	+4				0	0			-4
-5	+3	+3				-1	-1		
-6		+2	+2				-2	-2	
-7			+1	+1			-3	-3	
1 Period of Fine Equivalent									
8000 CTS Fine (octal)									
1000 CTS Composite (octal)									
10) Coarse									
8									

(Relative)

Counts

	Fine	Coarse	DFN
F ₁ = C ₉	4000	- 10	Display
F ₂ = C ₁₀	2000	- 4	Fine = Fine + Crossover
F ₃ = C ₁₁	1000	- 2	1 Crossover CT =

1000 CTS of Fine

= 200 CTS of Composite

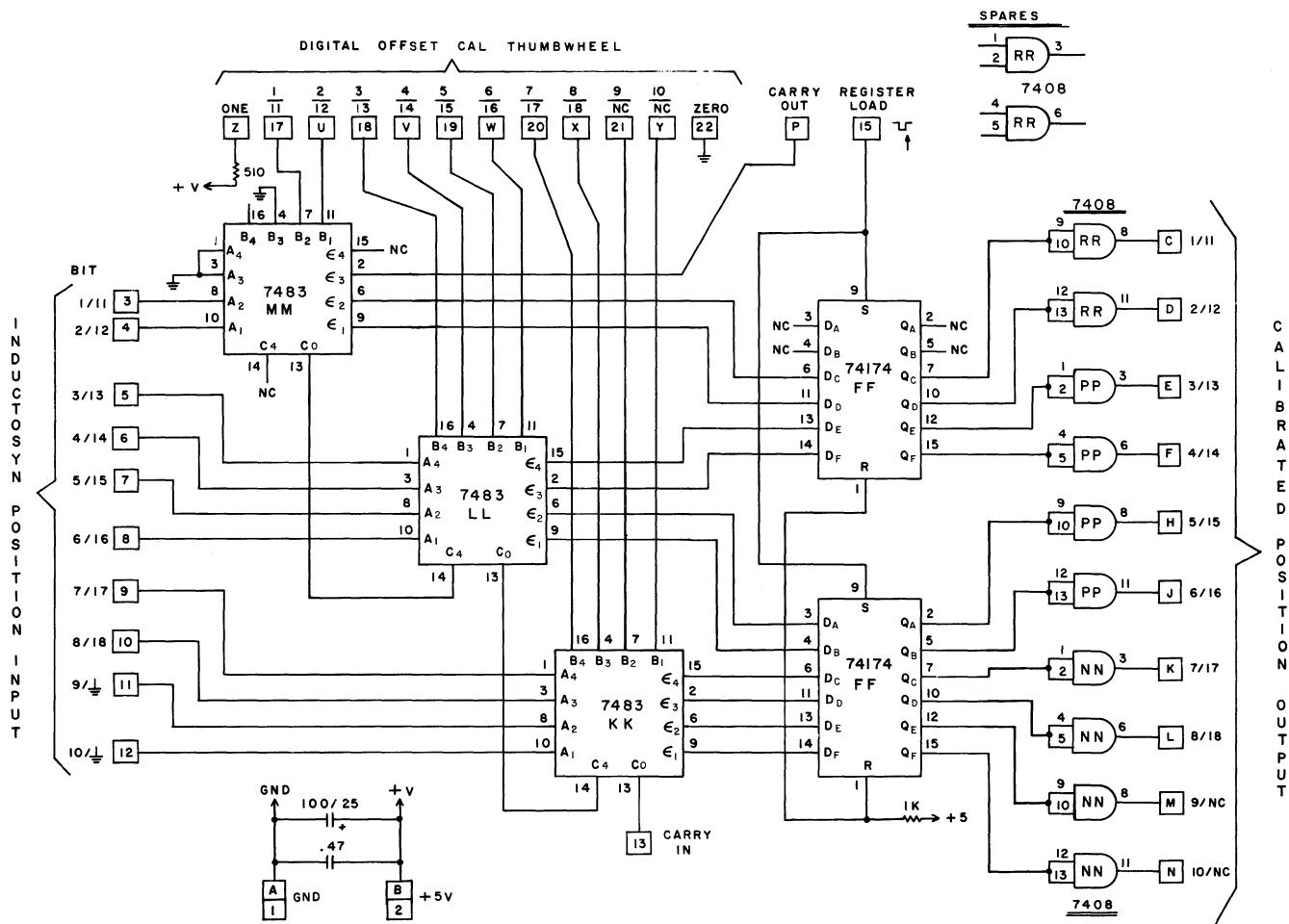
Coarse = Coarse

[Composite = Coarse + (Fine + Crossover - Coarse)
+ Coarse]

VALUES BELOW AND TO RIGHT OF DOTTED LINE ARE REDUNDANT.

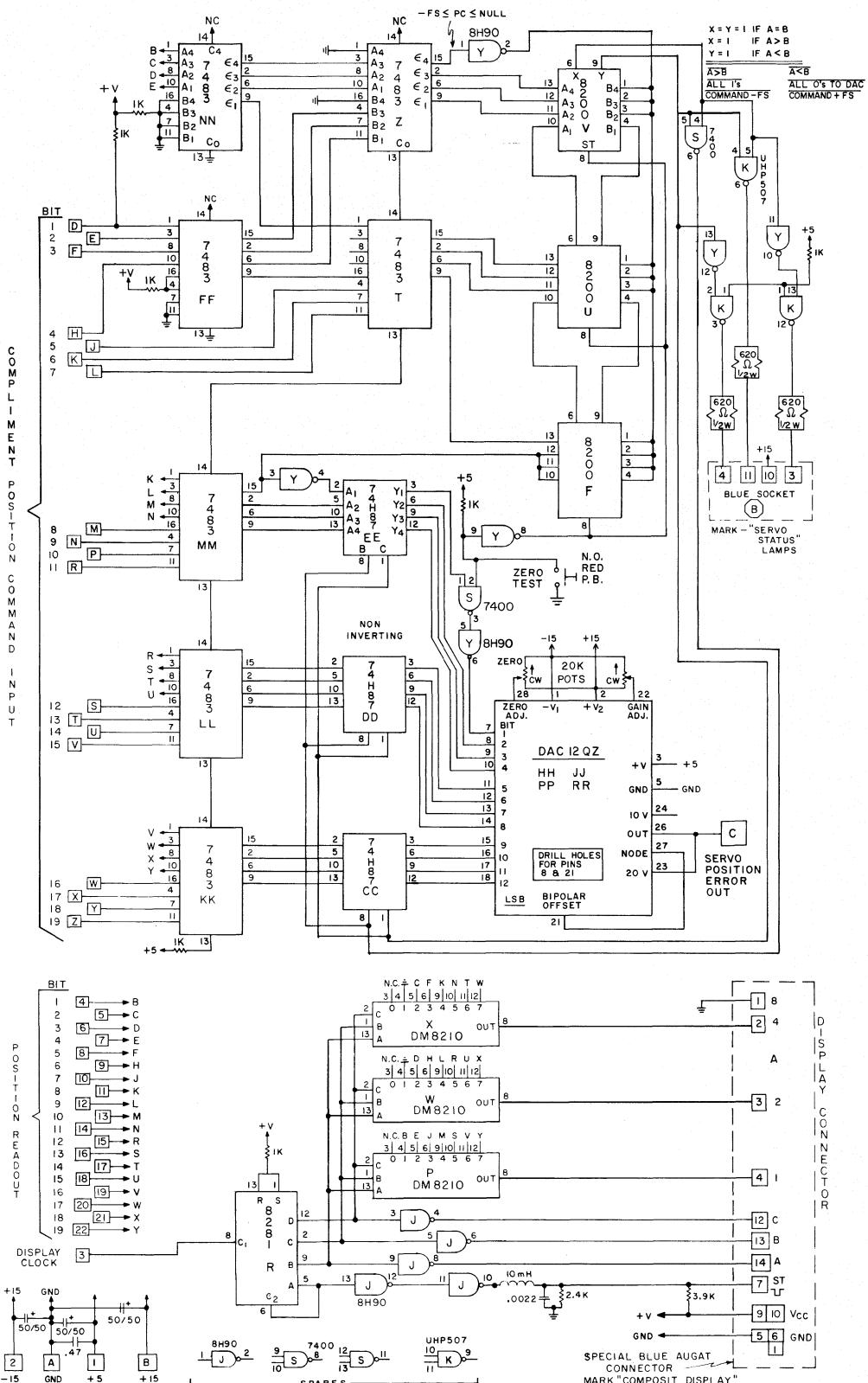
To adjust the crossover control, move telescope until coarse readout is changing from XX76 → XX00 and adjust crossover control for the nearest fine indication of 2400. The crossover control causes an increment of 1000 counts of fine for each increment of the crossover switch. Adjustment of the crossover may alter the digital offset cal of the encoders. This should be rechecked.

Card 31: The position readout electronic zeroing circuits and register circuits are shown in schematic #31.



DIGITAL OFFSET CAL / OUTPUT REGISTER BUFFER CARD NO.31
45' DIGITAL POSITION CONTROL & READOUT

Two cards are required for each axis which provide calibrated position data. The "digital offset cal" thumbwheel value is added to the uncalibrated composite readout data from card #30 by adders KK, LL, and MM and latched into registers EE and FF for utilization by the digital servo nulling circuits of card #32.

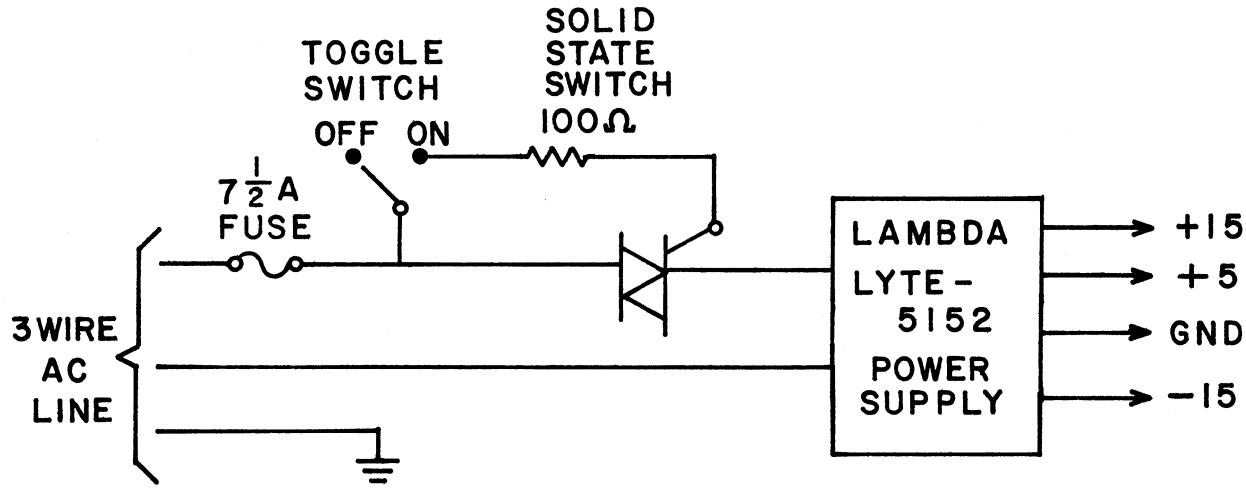


COMPOSITE DISPLAY AND SERVO ERROR CONTROL CARD 32

Card 32: Card 32 is a digital subtractor circuit which provides high gain, thus limiting the output providing a linear output via a D/A converter (DAC 12 QZ) over a narrow range of difference between the position command and position readout inputs.

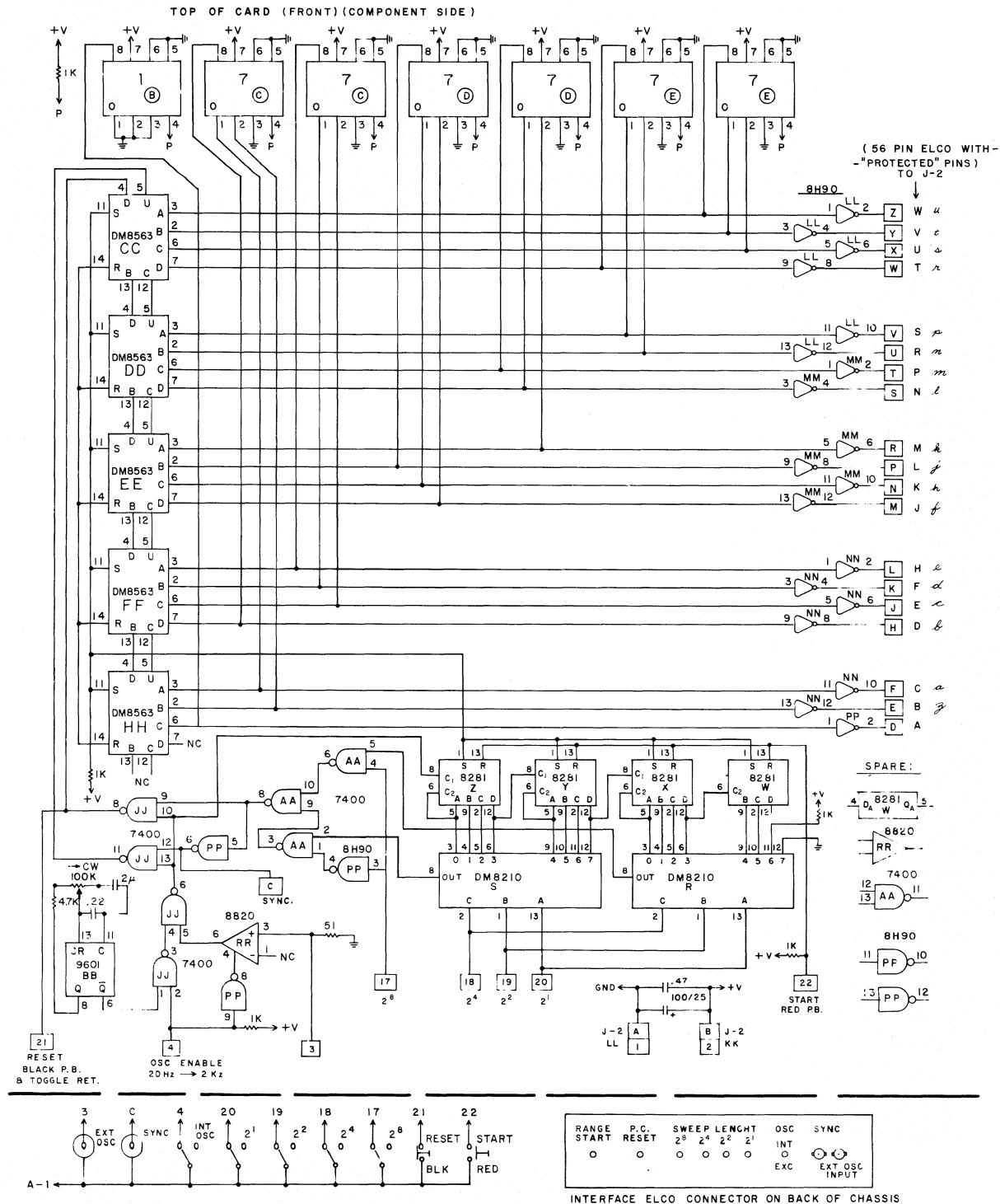
Also, circuits on the card (bottom of drawing) provide multiplexed octal data to the composite displays on the front panel. The circuit at the middle right controls the servo status indicators.

The Power Control Circuit: The power supplies used in this project are the switching regulator type which employ a full wave rectifier bridge directly across the primary power line. The bridge feeds a large capacitor such that under certain conditions when the power switch is turned on the contacts stick (weld), thus rendering the power switch ineffective. The power control circuit eliminates the problem since the triac is able to withstand the "inrush" current.



POWER CONTROL CIRCUIT

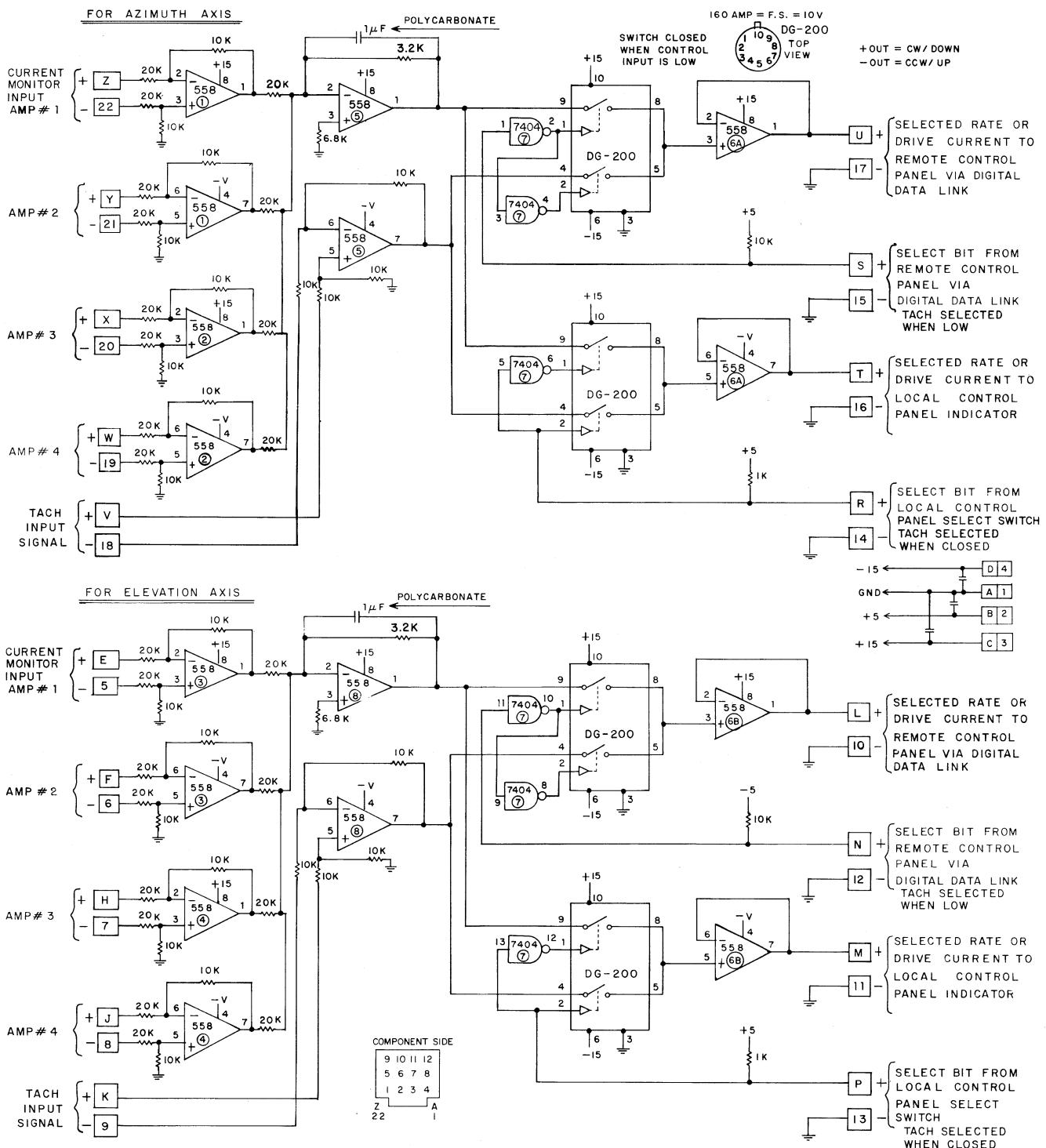
A schematic of a test fixture which generates digital position command functions for testing the servo is shown. The test set is connected to J-2 on the DPCAR via one of the short Elco cables used in the system.



45-ft Drive Motor Current Monitor and Display System:

Circuits were added to allow the servo motor drive effort to be monitored.

The circuit schematics are presented below.



- 21a -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	27		
		From	To	From	To	
Slot	2	A	Gnd	1	Gnd	
	B	+5		2	+5	
	C			3		
	D			4		
	E			5		
	F			6		
	H	NC		7	NC	
	J	S14-21	2 ⁰	8	S14-20	2 ¹
	K	S14-19	2 ²	9	S14-18	2 ³
	L	S14-17	2 ⁴	10	S14-16	2 ⁵
	M	S14-15	2 ⁶	11	S14-14	2 ⁷
	N	S14-13	2 ⁸	12	S14-12	2 ⁹
	P	S14-11	2 ¹⁰	13	NC	
	R	NC		14	S3-13	
	S	S5-S		15	S5-15	
	T	S3-15		16	NC	
	U	S3-T		17	S3-16	
	V	NC		18	NC	
	W	NC		19	S5-19	
	X	NC		20	NC	
	Y	S2-21		21	S2-2	
	Z	S3-22		22	S2-1 - Buss pin 22 thru slots 2, 3 & 4 and 7, 8 & 9.	

Abbreviations:

Ex: S 25-22
Slot 25, Pin 22

J9-MM
Elco J9, Pin MM

BNC Connectors: B1, B2, B3, etc.

Elco Connectors: J1, J2, J3, etc.

Slot Connectors: S1, S2, S3, etc.

Pin No.'s -3, -X, -B, -22, etc.

- 21b -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	28	
		From	To	From	To
Slot	3	A	Gnd	1	Gnd
	B	+5		2	+5
	C	NC		3	NC
	D			4	
	E	NC		5	NC
	F	S5-U		6	S5-17
	H	NC		7	S5-T
	J	NC		8	NC
	K	NC		9	NC
	L	NC		10	NC
	M	NC		11	NC
	N	NC		12	S5-14
	P	NC		13	
	R	NC		14	NC
	S	NC		15	
	T			16	
	U	NC		17	NC
	V			18	
	W	NC	(power)	19	NC
	X	+15 V DC (supply)		20	+15
	Y	-15 V DC supply)		21	-15
	Z	S5-22		22	S3-Z

Abbreviations:

Ex: S 25-22
Slot 25, Pin 22

J9-MM
Elco J9, Pin MM

BNC Connectors: B1, B2, B3, etc.

Elco Connectors: J1, J2, J3, etc.

Slot Connectors: S1, S2, S3, etc.

Pin No.'s -3, -X, -B, -22, etc.

- 21c -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	27	
		From	To	From	To
Slot	5	A	Gnd	1	Gnd
	B	+5		2	+5
	C			3	
	D			4	
	E			5	
	F			6	
	H	NC		7	NC
	J	S14-Z		8	S14-Y
	K	S14-X		9	S14-W
	L	S14-V		10	S14-U
	M	S14-T		11	S14-S
	N	S14-R		12	S14-4
	P	S14-10		13	S14-8
	R	NC		14	
	S	S7-5		15	S7-15
	T			16	NC
	U			17	
	V	NC		18	NC
	W	S5-19		19	
	X	S5-Y		20	NC
	Y	S5-21		21	S2-Y
	Z	S5-22		22	S2-22

Abbreviations:

Ex: S 25-22
Slot 25, Pin 22

J9-MM
Elco J9, Pin MM

BNC Connectors: B1, B2, B3, etc.

Elco Connectors: J1, J2, J3, etc.

Slot Connectors: S1, S2, S3, etc.

Pin No.'s -3, -X, -B, -22, etc.

- 21d -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	27	
		From	To	From	To
Slot	7	A	Gnd	1	Gnd
	B	+5		2	+5
	C			3	
	D			4	
	E			5	
	F			6	
	H	NC		7	NC
	J	S19-21		8	S19-20
	K	S19-19		9	S19-18
	L	S19-17		10	S19-16
	M	S19-15		11	S19-14
	N	S19-13		12	S19-12
	P	S19-11		13	NC
	R	NC		14	S8-13
	S	S10-S		15	S10-15
	T	S8-15		16	NC
	U	S8-T		17	S8-16
	V	NC		18	NC
	W	S7-19		19	S10-19
	X	NC		20	NC
	Y	S7-21		21	S7-2
	Z	S7-22		22	S7-1

Abbreviations:

Ex: S 25-22
Slot 25, Pin 22

J9-MM
Elco J9, Pin MM

BNC Connectors: B1, B2, B3, etc.

Elco Connectors: J1, J2, J3, etc.

Slot Connectors: S1, S2, S3, etc.

Pin No.'s -3, -X, -B, -22, etc.

- 22a -

CARD SLOT WIRING LIST

FOR: BOX DPCAR CARD 28

	<u>From</u>	<u>To</u>		<u>From</u>	<u>To</u>
Slot 8 -	A	Gnd		1	Gnd
	B	+5		2	+5
	C	NC		3	NC
	D			4	
	E	NC		5	NC
	F	S10-U		6	S10-17
	H	NC		7	S10-T
	J	NC		8	NC
	K	NC		9	NC
	L	NC		10	NC
	M	NC		11	NC
	N	NC		12	S10-14
	P	NC		13	
	R	NC		14	NC
	S	NC		15	
	T			16	
	U			17	NC
	V			18	
	W			19	
	X	+15		20	+15 S3-X
	Y	-15		21	-15 S3-Y
	Z	S10-22		22	S8-Z

Abbreviations:

Ex: S 25-22
Slot 25, Pin 22

J9-MM
Elco J9, Pin MM

BNC Connectors: B1, B2, B3, etc.

Elco Connectors: J1, J2, J3, etc.

Slot Connectors: S1, S2, S3, etc.

Pin No.'s -3, -X, -B, -22, etc.

- 22b -

CARD SLOT WIRING LIST

FOR: BOX DPCAR CARD 27

	<u>From</u>	<u>To</u>		<u>From</u>	<u>To</u>
Slot 10 -	A	Gnd		1	Gnd
	B	+5		2	+5
	C			3	
	D			4	
	E			5	
	F			6	
	H	NC		7	NC
	J	S19-Z		8	S19-Y
	K	S19-X		9	S19-W
	L	S19-V		10	S19-U
	M	S19-T		11	S19-S
	N	S19-R		12	S19-4
	P	S19-10		13	S19-8
	R	NC		14	
	S	S12-T		15	S12-J
	T			16	NC
	U			17	
	V	NC		18	NC
	W	S10-19		19	
	X	S10-Y		20	NC
	Y	S10-21		21	S7-Y
	Z	S10-22		22	

Abbreviations:

Ex: S 25-22
Slot 25, Pin 22

J9-MM
Elco J9, Pin MM

BNC Connectors: B1, B2, B3, etc.

Elco Connectors: J1, J2, J3, etc.

Slot Connectors: S1, S2, S3, etc.

Pin No.'s -3, -X, -B, -22, etc.

- 22c -

CARD SLOT WIRING LIST

FOR: BOX DPCAR CARD 29

	<u>From</u>	<u>To</u>		<u>From</u>	<u>To</u>
Slot 12 -	A	Gnd		1	Gnd
	B	+5		2	+5
	C	S12-3		3	S8-X +15
	D	S12-4		4	S8-Y -15
	E	NC		5	NC
	F	NC		6	
	H			7	NC
	J			8	NC
	K			9	NC
	L			10	NC
	M	NC		11	NC
	N			12	
	P	NC		13	NC
	R			14	NC
	S	NC		15	
	T			16	
	U	NC		17	NC
	V			18	
	W			19	
	X	NC		20	NC
	Y	NC		21	NC
	Z	NC		22	NC

S12-B
Br & Yel
Initialize position read-out lamp in orange button on front panel.

		BNC Connectors: B1, B2, B3, etc.
Ex:	S 25-22	Elco Connectors: J1, J2, J3, etc.
	Slot 25, Pin 22	Slot Connectors: S1, S2, S3, etc.
J9-MM Elco J9, Pin MM	Pin No.'s -3, -X, -B, -22, etc.	

- 22d -

CARD SLOT WIRING LIST

FOR: BOX DPCAR CARD 30

	<u>From</u>	<u>To</u>		<u>From</u>	<u>To</u>
Slot 14 -	A	Gnd		1	Gnd
	B	+5		2	+5
	C			3	
	D			4	
	E			5	
	F			6	
	H			7	
	J			8	
	K			9	S12-H
	L			10	
	M			11	
	N			12	
	P			13	
	R			14	
	S			15	
	T			16	
	U			17	
	V			18	
	W			19	
	X			20	
	Y	NC		21	
	Z	NC		22	S14-1

		BNC Connectors: B1, B2, B3, etc.
Ex:	S 25-22	Elco Connectors: J1, J2, J3, etc.
	Slot 25, Pin 22	Slot Connectors: S1, S2, S3, etc.
J9-MM Elco J9, Pin MM	Pin No.'s -3, -X, -B, -22, etc.	

- 23a -

CARD SLOT WIRING LIST			
FOR:	BOX	DPCAR	CARD
Slot 15	-	A Gnd	31 1 Gnd
	B +5	2 +5	
	C	3 S14-C	
	D	4 S14-D	
	E	5 S14-E	
	F	6 S14-F	
	H	7 S14-H	
	J	8 S14-J	
	K	9 S14-K	
	L	10 S14-L	
	M	11 S14-M	
	N	12 S14-N	
	P	NC S16-P	
	R	NC	14 NC
	S	NC	15 S15-15
	T	NC	16 NC
All below line	U 8 ⁶ - D	17 8 ⁶ - C	
to digital off-	V 8 ⁵ - C	18 8 ⁵ - E	
set cal switch	W 8 ⁵ - E	19 8 ⁵ - D	
elevation.	X 8 ⁴ - D	20 8 ⁴ - C	
	Y 8 ³ - C	21 8 ⁴ - E	
	Z All Pin E Bussed	22 All Pin F Bussed	

Abbreviations:

Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.
 Elco J9, Pin MM

- 23b -
 CARD SLOT WIRING LIST

CARD SLOT WIRING LIST		31			
FOR:	BOX	DPCAR	CARD	31	
		From	To	From	To
Slot 16	-	A Gnd	1 Gnd	1 Gnd	
	B +5	2 +5		2 +5	
	C	3 S14-P		3 S14-R	
	D	4 S14-S		5 S14-T	
	F	6 S14-U		7 S14-V	
	H	8 S14-W		9 S14-X	
	J	10 S16-1		11 S16-11	
	K	12 S16-1		13 S16-1	
	L	14 NC		15 S15-15	
	M	16 NC		17 S ³ - D	
	N	18 S ² - C		19 S ² - E	
	P	20 S ¹ - C		21 S ¹ - D	
	R	22 S16-21		22 S16-1	
	S	NC		NC	
	T	NC		NC	
	U	8 ³ - E		17 S ³ - D	
	V	8 ² - D		18 S ² - C	
	W	8 ¹ - C		19 S ¹ - E	
	X	20 S ¹ - D		21 S16-1	
	Y	22 NC		22 NC	

Abbreviations:

Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.
 Elco J9, Pin MM

- 23c -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	32
		From	To	
Slot 17	-	A Gnd B-1 Shell	1 5 V - Remove power buss Pins A, B, I, 2	
Elevation	B S12-C +15 V	2 S12-D -15 V		
Position	C B-1 - Center Pin	3 S14-9		
Error	D NC	4 S17-A		
Analog Out	E	5 S15-C		
	F	6 S15-D		
	H	7 S15-E		
	J	8 S15-F		
	K	9 S15-H		
	L	10 S15-J		
Elevation	M Position	11 S15-K		
Compliment	N	12 S15-L		
Position	P Read-out	13 S15-M		
Command	R	14 S15-N		
Input	S	15 S16-C		
	T	16 S16-D		
	U	17 S16-E		
	V	18 S16-F		
	W	19 S16-H		
	X	20 S16-J		
	Y	21 S16-K		
	Z	22 S16-L		

Abbreviations:

Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.
 Elco J9, Pin MM

- 23d -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	30
		From	To	
Slot 19	-	A Gnd	1 Gnd	
	B +5	2 +5		
	C	3 Azimuth	F	
	D	4 Cross-Over	B	
	E	5 Switch Pin	E	
	F	6	D	
	H	7	C	
	J	8 NC		
	K	9 S17-3		
	L	10 NC		
	M	11		
	N	12		
	P	13		
	R	14		
	S	15		
	T	16		
	U	17		
	V	18		
	W	19		
	X	20		
	Y	21 NC		
	Z	22 S19-1		

Abbreviations:

Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.
 Elco J9, Pin MM

- 24a -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	31	
		From	To	From	To
Slot	20	A	Gnd	1	Gnd
	B	+5		2	+5
	C		S19-C	3	
	D		S19-D	4	
	E		S19-E	5	
	F		S19-F	6	
	H		S19-H	7	
	J		S19-J	8	
	K		S19-K	9	
	L		S19-L	10	
	M		S19-M	11	
	N		S19-N	12	
	P	NC	S21-P	13	
	R	NC	NC	14	
	S	NC	S21-15	15	
	T	NC	NC	16	
Azimuth	U	8 ⁶ - D		17	8 ⁶ - C
Position	V	8 ⁵ - C		18	8 ⁵ - E
Digital	W	8 ⁵ - E		19	8 ⁵ - D
Offset	X	8 ⁴ - D		20	8 ⁴ - C
Cal	Y	8 ³ - C		21	8 ⁴ - E
	Z	All pin E bussed.		22	All pin F bussed.

Abbreviations:
 Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.
 Elco J9, Pin MM

- 24b -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	31	
		From	To	From	To
Slot	21	A	Gnd	1	Gnd
	B	+5		2	+5
	C		S19-P	3	
	D		S19-R	4	
	E		S19-S	5	
	F		S19-T	6	
	H		S19-U	7	
	J		S19-V	8	
	K		S19-W	9	
	L		S19-X	10	
	M		S21-1	11	
	N		S21-11	12	
	P		S21-1	13	
	R	NC	NC	14	
	S	NC	S16-15	15	
	T	NC	NC	16	
Azimuth	U	8 ³ - E		17	8 ³ - D
Position	V	8 ² - D		18	8 ² - C
Digital	W	8 ¹ - C		19	8 ² - E
Offset	X	8 ¹ - E		20	8 ¹ - D
Cal	Y	S21-21		21	S21-1
	Z	NC		22	NC

Abbreviations:
 Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.
 Elco J9, Pin MM

- 24c -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	32	
		From	To	From	To
Slot	22	A	Gnd B-2 Shell	1	+5 Remove power
	B	S17-B		2	S17-2 buss pin A B 1 2
	C	B-2 - Center Pin		3	S19-9
	D		S12-N	4	
	E		N20-C	5	
	F		S20-D	6	
	H		S20-E	7	
	J		S20-F	8	
	K		S20-H	9	
	L		S20-J	10	
	M		S20-K	11	
	N		S20-L	12	
	P		S20-M	13	
	R		S20-N	14	
	S		S21-C	15	
	T		S21-D	16	
	U		S21-E	17	
	V		S21-F	18	
	W		S21-H	19	
	X		S21-J	20	
	Y		S21-K	21	
	Z		S21-L	22	

Abbreviations:
 Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.
 Elco J9, Pin MM

- 24d -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	24	
		From	To	From	To
Slot	24	A	Gnd	1	Gnd
	B	S21-J		2	+5
	C			3	S15-C
	D	S20-N		4	S15-K
	E	S20-F		5	S15-F
	F	S20-C		6	S21-E
	H	S20-K		7	S16-E
	J	S15-N		8	S15-L
	K	S21-K		9	S16-J
	L	S16-C		10	S21-C
	M	S16-F		11	S16-K
	N	S25-C		12	S15-H
	P	S15-D		13	S25-H
	R			14	S21-F
	S	S20-D		15	S20-H
	T	S20-L		16	S16-L
	U	S16-D		17	S15-M
	V	S15-J		18	S16-H
	W	S15-E		19	S21-L
	X	S21-D		20	S21-H
	Y	S20-E		21	
	Z	S20-J		22	S20-M

Abbreviations:
 Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.
 Elco J9, Pin MM

- 25a -

CARD SLOT WIRING LIST

FOR:		DPCAR	CARD		25
		From	To	From	To
Slot 25	-	A	+5	1	Gnd
	B			2	S26-3
	C			3	
	D			4	
	E			5	S22-D
	F			6	S12-K
	H			7	S26-D
	J	S26-C		8	
	K			9	S26-T
	L	S26-M		10	S26-H
	M			11	
	N			12	
	P			13	S26-R
	R	S26-N		14	S26-S
	S	S26-L		15	S26-P
	T	S26-K		16	
	U	S22-L		17	S22-T
	V	S22-K		18	S22-S
	W	S22-J		19	S22-R
	X	S22-H		20	S22-P
	Y	S22-F		21	S22-N
	Z	S22-E		22	S22-M

Abbreviations:

Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.
 Elco J9. Pin MM

- 25b -

CARD SLOT WIRING LIST

FOR:		DPCAR	CARD		26
		From	To	From	To
Slot 26	-	A	Gnd	1	Gnd
	B	+5		2	+5
	C			3	
	D			4	
	E	NC		5	S17-Z
	F	NC		6	S17-Y
	H			7	S17-X
	J			8	S17-W
	K			9	S17-V
	L			10	S17-U
	M			11	S17-T
	N			12	S17-S
	P			13	S17-R
	R			14	S17-P
	S			15	S17-N
	T			16	S17-M
	U	S22-Z		17	S17-L
	V	S22-Y		18	S17-K
	W	S22-X		19	S17-J
	X	S22-W		20	S17-H
	Y	S22-V		21	S17-F
	Z	S22-U		22	S17-E

Abbreviations:

Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 J9-MM Pin No.'s -3, -X, -B, -22, etc.

- 26a -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	24	
		From	To	From	To
Slot 24 -	A	Gnd		1	Gnd
	B	A16		2	VCC
	C	J3-Z		3	E1
	D	A10		4	E7
Al = M.S.B. and A18 = L.S.B. of the Azimuth Position Readout.	E	A4		5	E4
	F	A1		6	A13
	H	A7		7	E13
	J	E10		8	E8
	K	A17		9	E16
El = M.S.B. and E18 = L.S.B. of the Elevation Position Readout	L	E11		10	A11
	M	E14		11	E17
	N	S2-C		12	E5
	P	E2		13	S2-H
	R	J3-Y		14	A14
	S	A2		15	A5
	T	A8		16	E18
	U	E12		17	E9
	V	E6		18	E15
	W	E3		19	A18
	X	A12		20	A15
	Y	A3		21	J3-X
	Z	A6		22	A9

Abbreviations:

Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 Pin No.'s -3, -X, -B, -22, etc.
 J9-MM Elco J9, Pin MM

- 26b -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	25	
		From	To	From	To
Slot 25 -	A	V _{CC}		1	Gnd
	B	J3-B		2	S26-3
	C	S1-N		3	J3-A
	D	J3-F		4	J3-E
	E	J3-H		5	A0
	F	J3-C		6	20 Hz Control Signal Input
	H	S1-13		7	S3-D
	J	S3-C		8	J3-d
	K	J3-b		9	S3-T
AO = M.S.B. of the Azimuth	L	S3-M		10	S3-H
Position	M	J3-S		11	J3-R
Command	N	J3-P		12	J3-N
	P	J3-M		13	S3-R
	R	S3-N		14	S3-S
	S	S3-L		15	S3-P
	T	J3-L, S3-K		16	J3-T
	U	A6		17	A12
	V	A5		18	A11
	W	A4		19	A10
	X	A3		20	A9
	Y	A2		21	A8
	Z	A1		22	A7

Abbreviations:

Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 Pin No.'s -3, -X, -B, -22, etc.
 J9-MM Elco J9, Pin MM

- 26c -

CARD SLOT WIRING LIST

FOR:	BOX	DPCAR	CARD	26	
		From	To	From	To
Slot 26 -	A	Gnd		1	Gnd
	B	V _{CC}		2	V _{CC}
	C	S2-J		3	S25-2
	D	S2-7		4	Calculator Inhibit
	E	NC		5	E18
	F	NC		6	E17
Al8 is the L.S.B. of the Azimuth	H	S2-10		7	E16
Position	J	NC		8	E15
Command	K	S2-T, J3-L		9	E14
	L	S2-S		10	E13
	M	S2-L		11	E12
El is the M.S.B. of the Eleva- tion Posi- tion	N	S2-R		12	E11
	P	S2-15		13	E10
	R	S2-13		14	E9
	S	S2-14		15	E8
	T	S2-9		16	E7
	U	A18		17	E6
	V	A17		18	E5
	W	A16		19	E4
	X	A15		20	E3
	Y	A14		21	E2
	Z	A13		22	E1

Abbreviations:

Ex: S 25-22 BNC Connectors: B1, B2, B3, etc.
 Slot 25, Pin 22 Elco Connectors: J1, J2, J3, etc.
 Slot Connectors: S1, S2, S3, etc.
 Pin No.'s -3, -X, -B, -22, etc.
 J9-MM Elco J9, Pin MM

- 27a -

ELCO CONNECTOR LIST FOR BOX/RACK/DRAWER				DPCAR
CONNECTOR: DESIGNATION J-1		TYPE Elco	56 PINS	
SMALL KEY	LARGE KEY	PANEL P	CABLE E	
A	S12-N	Az Pos Bit 1 MSB	u	S16-L Elevation Position Bit 19 LSB
B	S20-C	Az Pos Bit 2	v	S16-A Logic Common
C	S20-D	Az Pos Bit 3	w	S12-6 Link Sync
D	S20-E	Az Pos Bit 4	x	S12-1 Logic Common
E	S20-F	Az Pos Bit 5	y	
F	S20-H	Az Pos Bit 6	z	
H	S20-J	Az Pos Bit 7	AA	
J	S20-K	Az Pos Bit 8	BB	
K	S20-L	Az Pos Bit 9	CC	
L	S20-M	Az Pos Bit 10	DD	
M	S20-N	Az Pos Bit 11	EE	S22-C Az Pos Error + Out
N	S21-C	Az Pos Bit 12	FF	S22-A Az Pos Error - Out
P	S21-D	Az Pos Bit 13	HH	S17-C El Pos Error + Out
R	S21-E	Az Pos Bit 14	JJ	S17-A El Pos Error - Out
S	S21-F	Az Pos Bit 15	KK	
T	S21-H	Az Pos Bit 16	LL	
U	S21-I	Az Pos Bit 17	MM	
V	S21-K	Az Pos Bit 18	NN	
W	S21-L	Az Pos Bit 19	End 56	Pin NN
20 →	X	S21-A Logic Common Gnd	→	
Pin Y	S15-A	El Pos Bit 1 MSB		
Z	S15-C	El Pos Bit 2		
AA a	S15-D	El Pos Bit 3		
BB b	S15-E	El Pos Bit 4		
CC c	S15-F	El Pos Bit 5		
DD d	S15-H	El Pos Bit 6		
EE e	S15-J	El Pos Bit 7		
FF f	S15-K	El Pos Bit 8		
HH h	S15-L	El Pos Bit 9		
JJ j	S15-M	El Pos Bit 10		
KK k	S15-N	El Pos Bit 11		
LL l	S16-C	El Pos Bit 12		
MM m	S16-D	El Pos Bit 13		
NN n	S16-E	El Pos Bit 14		
PP p	S16-F	El Pos Bit 15		
RR r	S16-H	El Pos Bit 16		
SS s	S16-I	El Pos Bit 17		
TT t	S16-K	El Pos Bit 18		
End 38 →	Abbreviations: Ex: S25-22 J9-MM Slot 25, Pin 22 Elco J9, Pin MM	Elco Connectors: J1, J2, J3, etc. Slot Connectors: S1, S2, S3, etc. Pin No.'s -3, -X, -B.		

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ELCO CONNECTOR LIST FOR BOX/RACK/DRAWER				DPCAR
CONNECTOR: DESIGNATION J-3		TYPE Elco	56 PINS	
SMALL KEY	LARGE KEY	PANEL P	CABLE E	
A	S25-3	Encoder Output	u	
B	S25-B	Clock Pair	v	
C	S25-1	Gnd	w	
D	S25-1	Gnd	x	
E	S25-4	Position Command	y	
F	S25-D	Strobe Pair	z	
H	S25-E	Encoder Protect	AA	
J	S25-A	+5	BB	
K	S25-B	+5	CC	
L	T	Output Blk	DD	
M	P	Br	EE	
N	12	R	FF	
P	N	O	HH	
R	11	Y	JJ	
S	▼ M	Grn	KK	
T	S25-16	Output Blue	LL	
U	S24-2	+5	MM	NC
V	S24-2	+5	End 56	Pin NN NC
W	A	Gnd		
20 →	X	Input Blk	→	
Pin Y	R	Input Br		
Z	▼ C	Input R		
AA a	S24-A	Gnd		
BB b	S25-K	Counter 4		
CC c	S25-F	Counter 2		
DD d	S25-8	Counter 1		
EE e				
FF f				
HH h				
JJ j				
KK k				
LL l				
MM m				
NN n				
PP p				
RR r				
SS s				
TT t				
End 38 →	Abbreviations: Ex: S25-22 J9-MM Slot 25, Pin 22 Elco J9, Pin MM	Elco Connectors: J1, J2, J3, etc. Slot Connectors: S1, S2, S3, etc. Pin No.'s -3, -X, -B.		

- 27b -

ELCO CONNECTOR LIST FOR BOX/RACK/DRAWER				DPCAR
CONNECTOR: DESIGNATION J-2		TYPE Elco	56 PINS	
SMALL KEY	LARGE KEY	PANEL P	CABLE E	
A	S22-D	Az Pos Com Bit 1 (MSB)	u	S17-Z El Pos Com Bit 19 (LSB)
B	E		v	S17-Z Logic Common Gnd
C	F		w	S26-4 UP/116 Control Select
D	H		x	S26-1 Logic Common Gnd
E	J		y	S12-15 Initialize P.R. Comp U/D Error
F	K		z	S12-1 Logic Common
H	L		AA	
J	M		BB	
K	N		CC	
L	P		DD	
M	R		EE	
N	S		FF	
P	T		HH	
R	U		JJ	
S	V		KK	→ +5 Volts
T	W		LL	→ Ground
U	X		MM	
V	Y		18	End NN
W	S22-Z		↓ ↓	↓ ↓ Logic Common Gnd
20 →	X	S22-A	↓ ↓	↓ ↓ Pin
Pin Y	S17-D	El Pos Com Bit 1 (MSB)	↓ ↓	↓ ↓
Z	E		2	
AA a	F		3	
BB b	H		4	
CC c	J		5	
DD d	K		6	
EE e	L		7	
FF f	M		8	
HH h	N		9	
JJ j	P		10	
KK k	R		11	
LL l	S		12	
MM m	T		13	
NN n	U		14	
PP p	V		15	
RR r	W		16	
SS s	X		17	
TT t	S17-Y		↓ ↓	↓ ↓
End 38 →	Abbreviations: Ex: S25-22 J9-MM Slot 25, Pin 22 Elco J9, Pin MM	Elco Connectors: J1, J2, J3, etc. Slot Connectors: S1, S2, S3, etc. Pin No.'s -3, -X, -B.		

- 27d -

ELCO CONNECTOR LIST FOR BOX/RACK/DRAWER				DPCAR
CONNECTOR: DESIGNATION J3		TYPE Elco	56 PINS	
SMALL KEY	LARGE KEY	PANEL P	CABLF E	
A	1-H 5-3	Encoder Output	u	
B	1-N 5-B	Clock (twisted pr)	v	
C		Gnd	w	
D		Gnd	x	
E	1-16 5-4	Position Command	y	
F	1-V 5-D	Strobe (twisted pr)	z	
H	1-17 5-E	Encoder Protect	AA	
J		VCC	BB	
K		VCC	CC	
L	1-13 5-T	Output Blk	DD	
M	1-D 5-P	Lines Br	EE	
N	1-M 5-12	R	FF	
P	1-E 5-N	O	HH	
R	2-R 5-11	Y	JJ	
S	1-R 5-M	G	KK	
T	1-14 5-16	B	LL	
U		VCC	MM	
V		VCC	NN	
W		Gnd	↓ ↓	↓ ↓
20 →	X	2-K 4-21	Input Blk	
Pin Y	R	2-L 4-R	Lines Br	
Z	2-Z 4-C	R		
AA a	24A	Gnd		
BB b	3-22 5-K	Counter '4'		
CC c	3-W 5-F	Lines '2'		
DD d	3-16 5-8	'1'		
EE e	25	Cable wired		
FF f		through t		
HH h		in twisted pairs		
JJ j				
KK k				
LL l				
MM m				
NN n				
PP p				
RR r				
SS s				
TT t				
End 38 →	Abbreviations: Ex: S25-22 J9-MM Slot 25, Pin 22 Elco J9, Pin MM	Elco Connectors: J1, J2, J3, etc. Slot Connectors: S1, S2, S3, etc. Pin No.'s -3, -X, -B.		

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ELCO CONNECTOR LIST FOR BOX/RACK/DRAWER		DPCAR			
CONNECTOR:	DESIGNATION	TYPE	PINS		
SMALL KEY	LARGE KEY	PANEL	CABLE		
Pin	To	Function	Pin	To	Function
A	S2-3	Coarse Sine +	u		
B	S2-4	Coarse Sine -	v		
C	S2-A	Shield	w		
D	S2-6	Coarse Cosine +	x		
E	S2-5	Coarse Cosine -	y		
F	S2-A	Shield	z		
H	S3-V	Coarse Error +	AA		
J	S3-18	Coarse Error -	BB		
K	S3-22	Shield	CC		
L	S3-4	Fine Error -	DD		
M	S3-D	Fine Error +	EE		
N	S3-A	Shield	FF		
P	S5-5	Fine Cosine -	HH		
R	S5-6	Fine Cosine +	JJ		
S	S5-A	Shield	KK		
T	S5-4	Fine Sine -	LL		
U	S5-3	Fine Sine +	MM		
V	S5-A	Shield	NN		
W	S3-A		End 56		
End 20	X		Pin →		
Pin → Y	Z	+15 Volts			
AA	a	S3-A			
BB	b	S3-A			
CC	c	NC			
DD	d				
EE	e				
FF	f				
HH	h				
JJ	j				
KK	k				
LL	l				
MM	m				
NN	n				
PP	p				
RR	r				
SS	s				
TT	t	NC			

Thru balance adjust board mounted behind card slots nos. 2-5.

See balance board schematic.

Abbreviations:
Ex: S25-22 | J9-MM Slot Connectors: J1, J2, J3, etc.
Pin 25, Pin 22 | Elco J9, Pin MM Slot No.'s -3, -X, -B,

Abbreviations:
Ex: S25-22 | J9-MM Slot Connectors: S1, S2, S3, etc.
Slot 25, Pin 22 | Elco J9, Pin MM Pin No.'s -3, -X, -B,

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ELCO CONNECTOR LIST FOR BOX/RACK/DRAWER		DPCAR		Position Azimuth	
CONNECTOR:	DESIGNATION	TYPE	PINS		
SMALL KEY	LARGE KEY	PANEL	CABLE		
Pin	To	Function	Pin	To	Function
A	S7-3	Coarse Sine +	u		
B	S7-4	Coarse Sine -	v		
C	S7-A	Shield	w		
D	S7-6	Coarse Cosine +	x		
E	S7-5	Coarse Cosine -	y		
F	S7-A	Shield	z		
H	S8-V	Coarse Error +	AA		
J	S8-18	Coarse Error -	BB		
K	S8-22	Shield	CC		
L	S7-4	Fine Error -	DD		
M	S8-D	Fine Error +	EE		
N	S8-A	Shield	FF		
P	S10-5	Fine Cosine -	HH		
R	S10-6	Fine Cosine +	JJ		
S	S10-A	Shield	KK		
T	S10-4	Fine Sine -	LL		
U	S10-3	Fine Sine +	MM		
V	S10-A	Shield	NN		
W	S8-A		End 56		
End 20	X		Pin →		
Pin → Y	Z	+15 V DC			
AA	a	S8-A			
BB	b	S8-A			
CC	c	NC			
DD	d				
EE	e				
FF	f				
HH	h				
JJ	j				
KK	k				
LL	l				
MM	m				
NN	n				
PP	p				
RR	r				
SS	s				
TT	t	NC			

Through balance adjust board mounted behind card slots nos. 7-10.

See balance board schematic.

Abbreviations:
Ex: S25-22 | J9-MM Slot Connectors: J1, J2, J3, etc.
Slot 25, Pin 22 | Elco J9, Pin MM Pin No.'s -3, -X, -B,

Abbreviations:
Ex: S25-22 | J9-MM Slot Connectors: S1, S2, S3, etc.
Slot 25, Pin 22 | Elco J9, Pin MM Pin No.'s -3, -X, -B,

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ELCO CONNECTOR LIST FOR BOX/RACK/DRAWER		DPCAR			
CONNECTOR:	DESIGNATION	TYPE	PINS		
SMALL KEY	LARGE KEY	PANEL	CABLE		
Pin	To	Function	Pin	To	Function
A	S12-V	Az MSB S ₁ +	u		
B	S12-18	Az MSB S ₁ -	v		
C	S12-1	Shield	w		
D	S12-W	Az MSB S ₂ +	x		
E	S12-19	Az MSB S ₂ -	y		
F	S12-A	Shield	z		
H		AA			
J		BB			
K		CC			
L		DD			
M		EE			
N		FF			
P		HH			
R		JJ			
S		KK			
T		LL			
U		MM			
V		NN			
W		End 56			
End 20	X	Pin →			
Pin → Y	Z				
AA	a				
BB	b				
CC	c				
DD	d				
EE	e				
FF	f				
HH	h				
JJ	j				
KK	k				
LL	l				
MM	m				
NN	n				
PP	p				
RR	r				
SS	s				
TT	t				

Abbreviations:
Ex: S25-22 | J9-MM Slot Connectors: J1, J2, J3, etc.
Slot 25, Pin 22 | Elco J9, Pin MM Pin No.'s -3, -X, -B,

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<u>Elevation</u>	J-5	<u>Elco</u>	<u>Bendix</u>	<u>Stub</u>
Coarse +	S2-3	A	A	J2-A
Sine -	S2-4	B	B	J2-B
Shield	S2-A	C	C	
Coarse +	S2-5	D	D	J2-C
Cosine -	S2-6	E	E	J2-D
Shield	S2-A	F	F	
Coarse +	S3-V	H	G	J2-E
Error -	S3-18	J	H	J2-F
Shield	S3-22	K	J	
Fine -	S3-4	L	K	J4-A
Error +	S3-D	M	L	J4-B
Shield	S3-A	N	M	J4-C
Fine -	S5-6	P	N	J1-C
Cosine +	S5-5	R	P	J1-J
Shield	S5-A	S	Q	
Fine -	S5-4	T	R	J1-A
Sine +	S5-3	U	S	J1-B
Shield	S5-A	V	T	
Spare	S3-A	W	U	
Ground	S3-A	X	V	
	S3-A	Y	W	
Preamp +15	S3-X	Z	X	J4-D
Power	S3-A	a	Y	J4-E
Shield	S3-A	b	Z	J4-F

J1 = MS3108A-18-1S

J2 = MS3108A-16S-1S

J3 = MS3108A-12S-3P

J4 = MS3102A-14S-6S

J5 = MS3106A-14S-7S

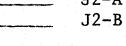
Azimuth same except

Elco = J6

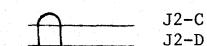
S2 = S7

S3 = S8

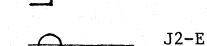
S5 = S10



J2-A
J2-B



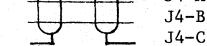
J2-C
J2-D



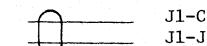
J2-E
J2-F



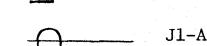
J4-A
J4-B
J4-C



J1-C
J1-J



J1-A
J1-B



J1-H
J1-I



J1-D
J1-E
J1-F
J1-G

J1-H
J1-I

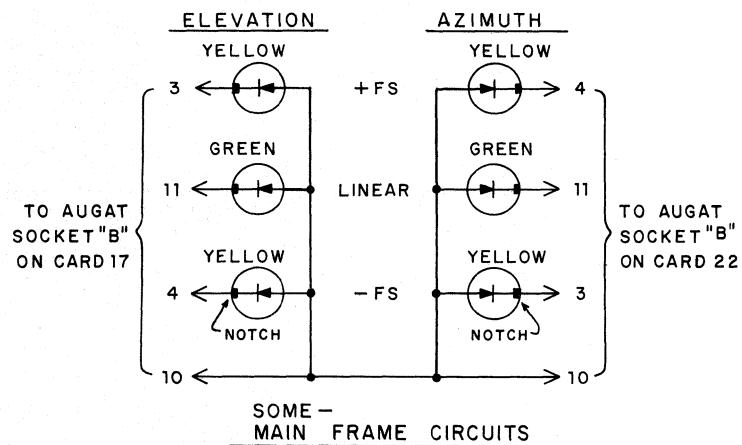
Preamp Stub

J3-A
J3-B

J5-A
J5-B
J5-C

Connector Body

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SOME -
MAIN FRAME CIRCUITS

- 29c -

PHYSICAL LAYOUT - INDUCTOSYN STUB

